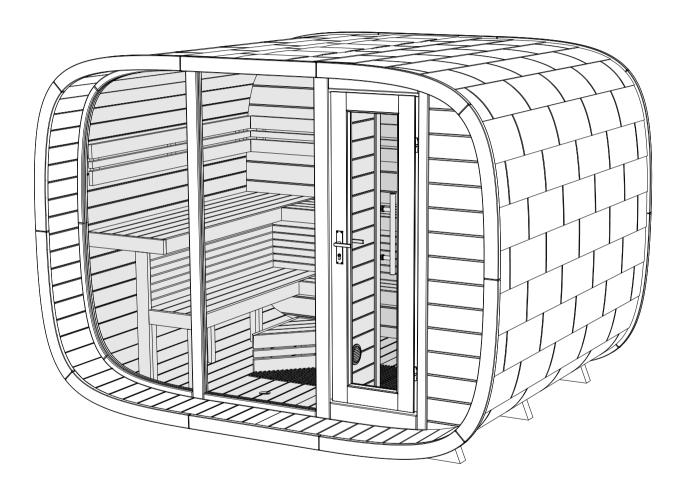
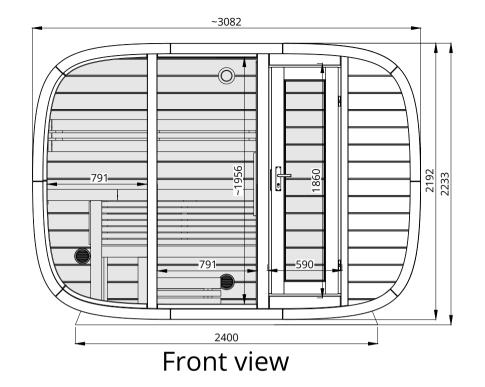
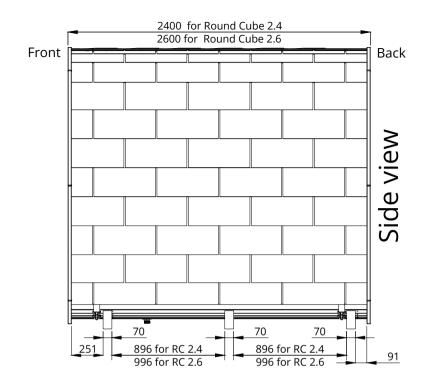
Round Cube DOUBLE 2.4 / 2.6

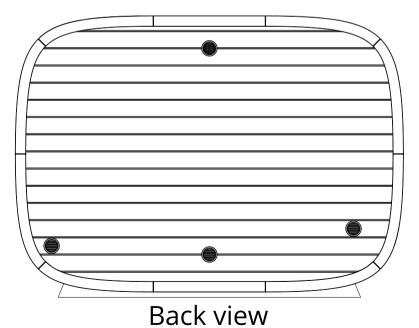
Construction guide



Check the parts for completeness before assembly!

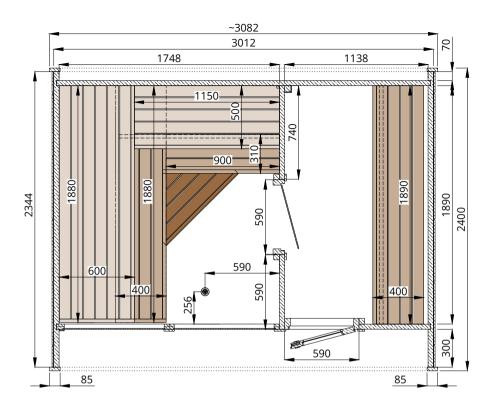


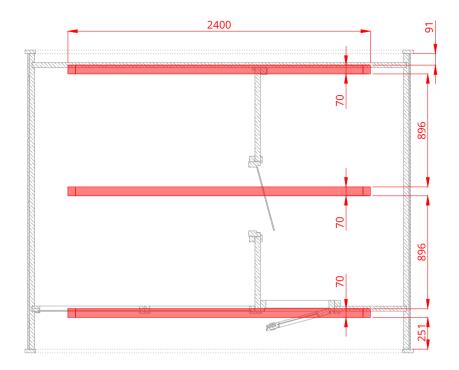


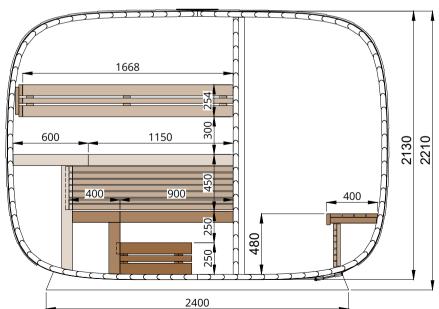


Scale 1:30

Round Cube

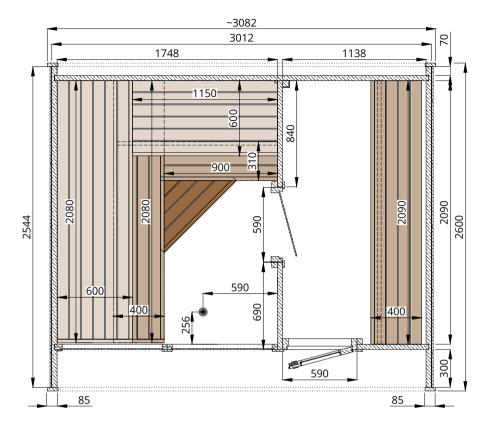


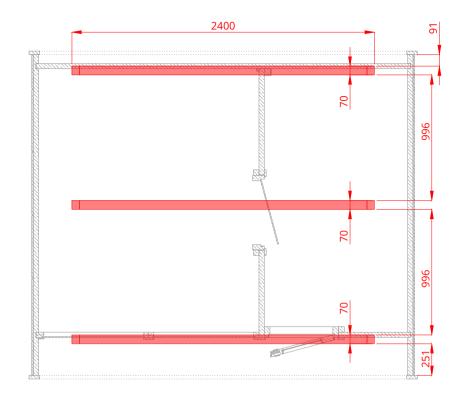


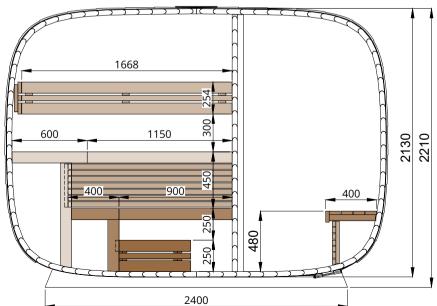


Scale 1:30

Round Cube 2.4

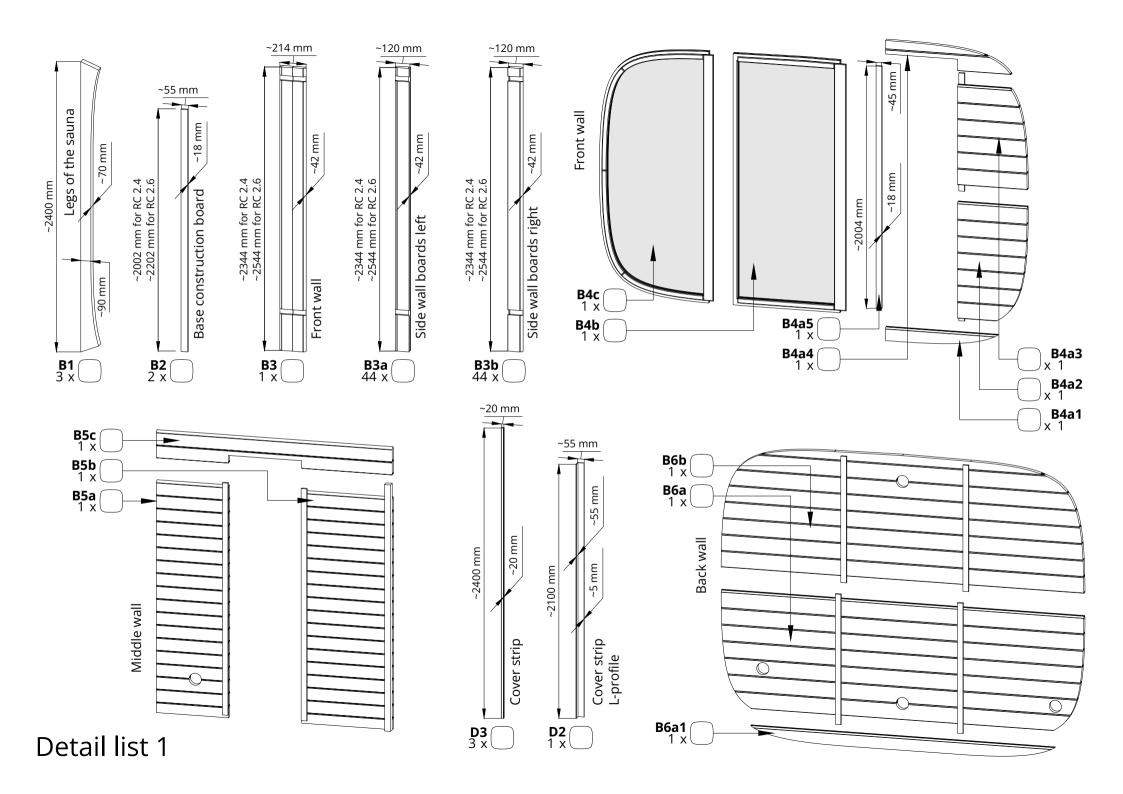


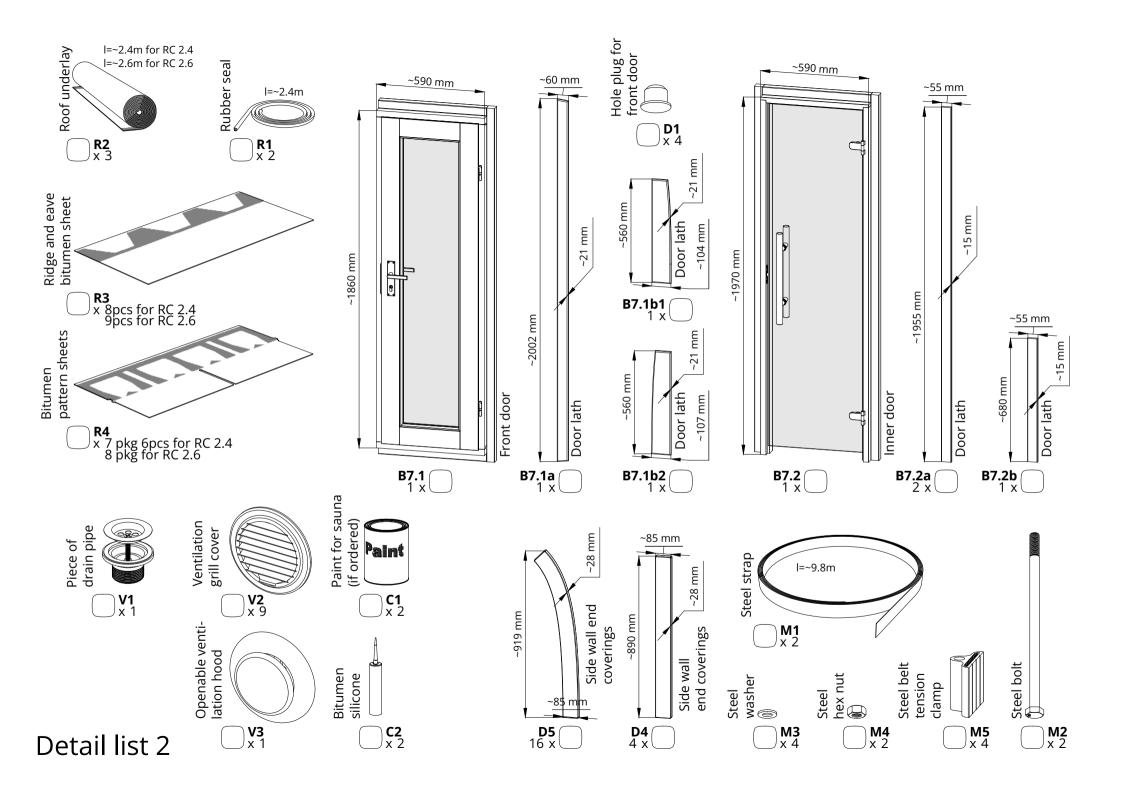


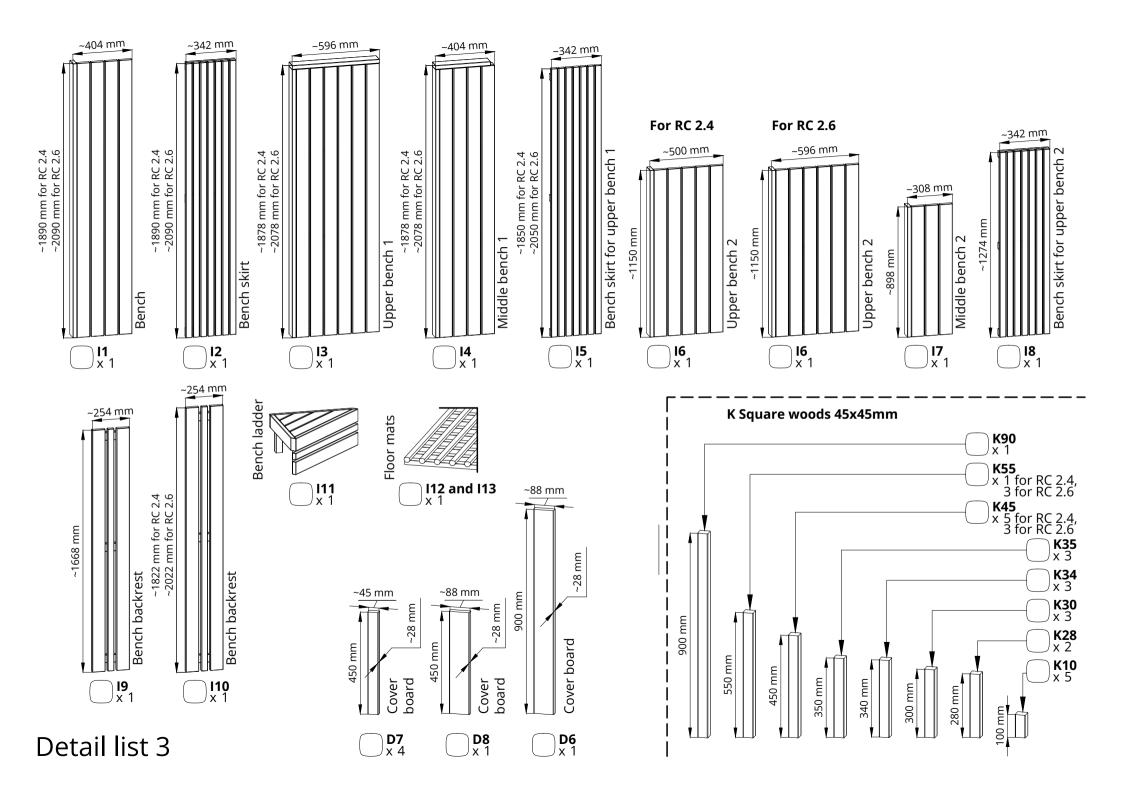


Scale 1:30

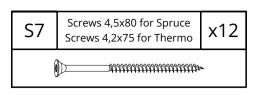
Round Cube 2.6

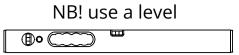




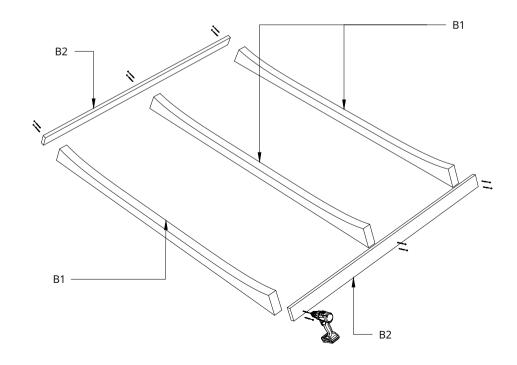


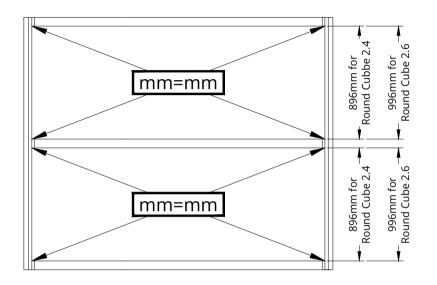
Nails and screws (Scale 1:2)	Area of use	Name in in. manual	Screw size	Quantity	
	To fasten the walls	S9	Screws 6x140	x8	
	Not in use in this sauna Mainly for construction inside and outside	S8	Screws 6x100	x0	
(D) ====================================	Mainly for construction incide and outside	S7	Screws 4,5x80 for Spruce	v200	
(I)	Mainly for construction inside and outside	37	Screws 4,2x75 for Thermo	x200 (
(I)	For fixing the door(s)	S6.2	Screws 4,2x75	x45	
	For fixing the side wall end coverings	S6.1	Screws 4,5x70 (black coated)	x60	
(I) 201711111111111111111111111111111111111			Screws 4,5x60 for Spruce	v200	
(I)	Mainly for construction inside and outside	S5	Screws 4,2x55 for Thermo	x200	
(I)	Not in use in this sauna Only for the window(s)	S4	Screws 4,2x55	x0	
D	Not in use in this sauna Only for the window frame(s)	S3	Screws 3x40	x0	
⊕	Mainly for construction inside and outside	S2	Screws 3x40	x40	
	Mainly for construction inside and outside	S1	Screws 3x30	x54	
()	During roof installation	R5	Nail 2,5x20	1kg	

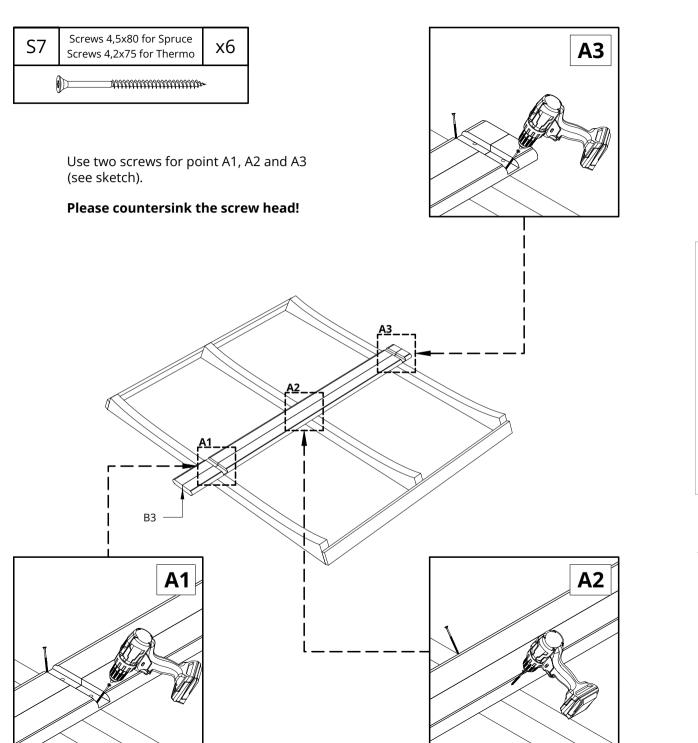


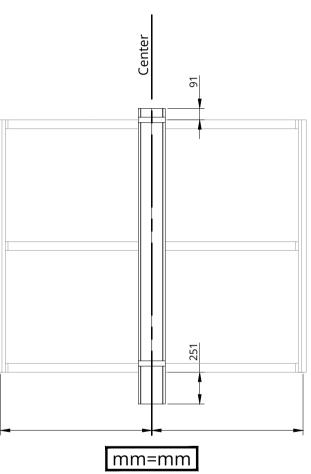


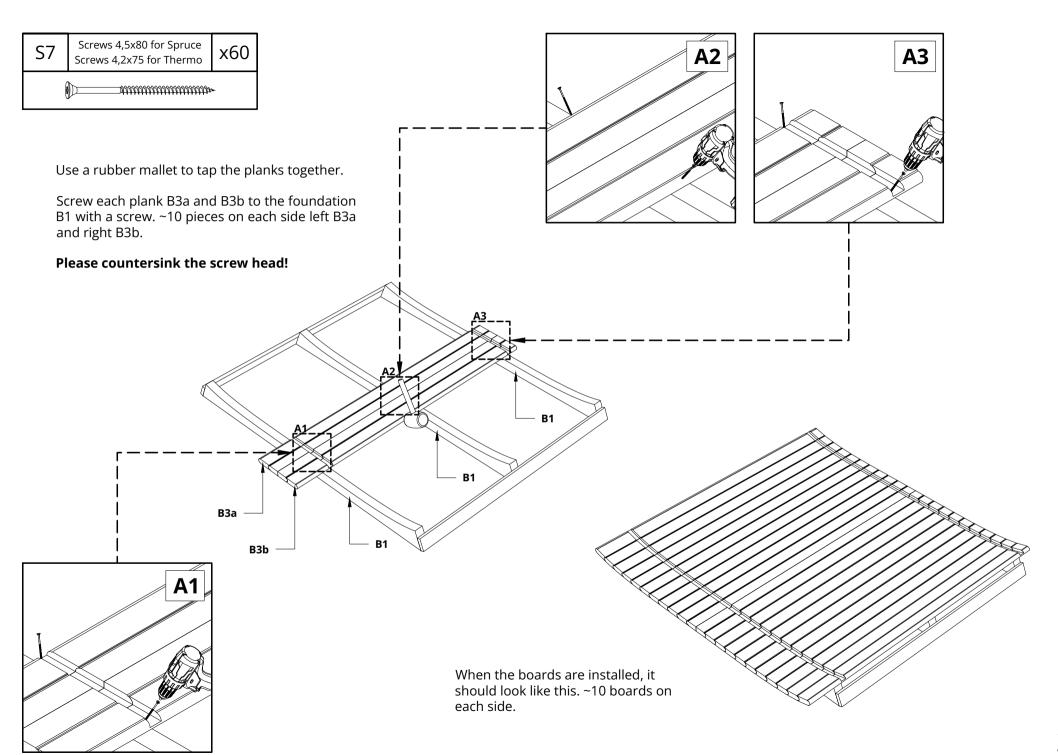
The base of the sauna must be level!

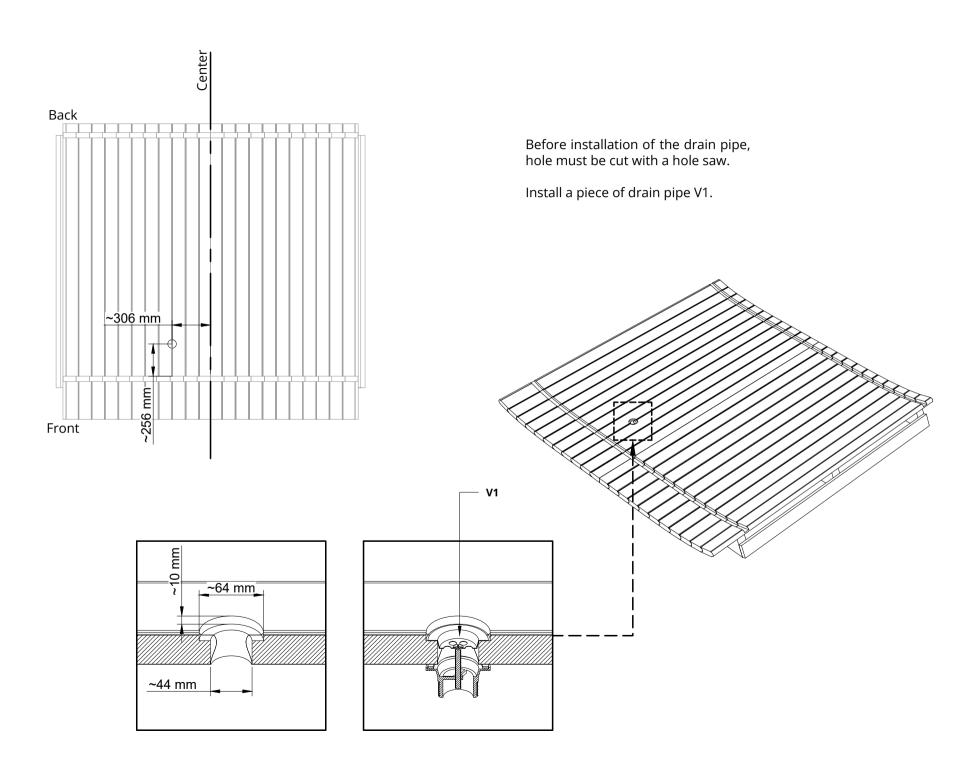


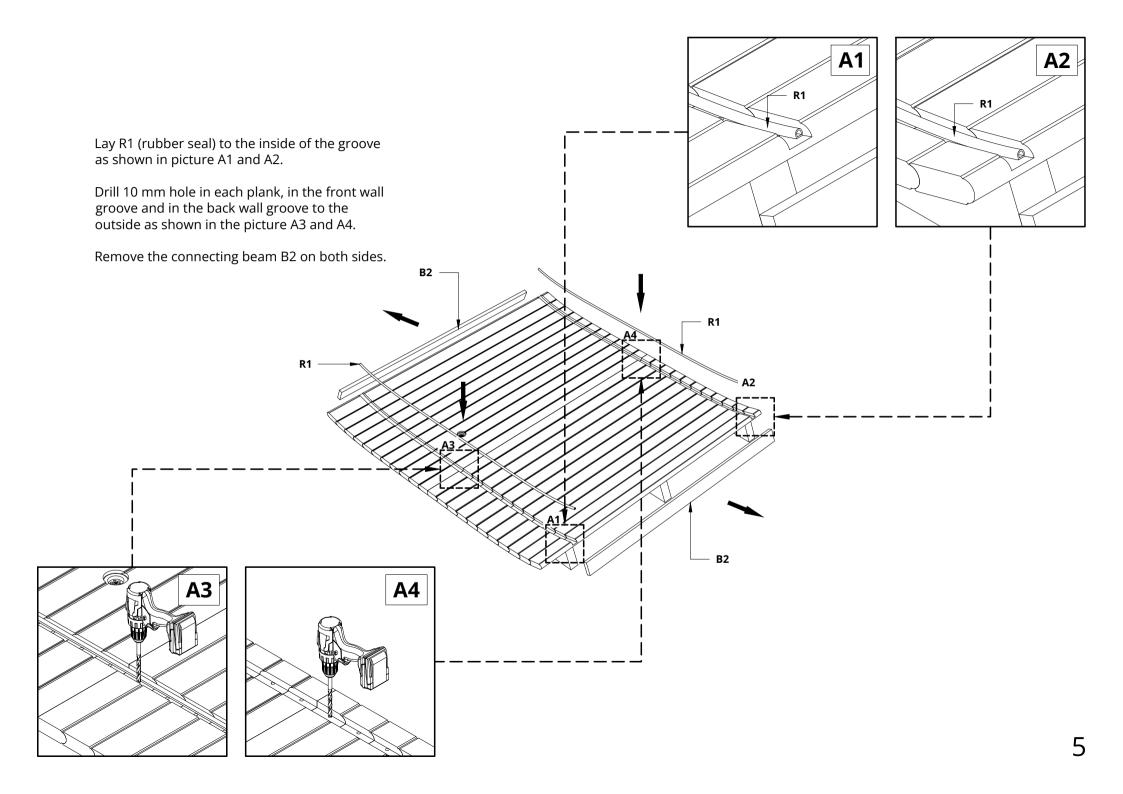






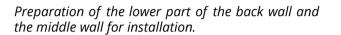




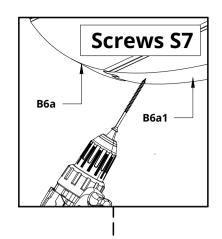


S7	Screws 4,5x80 for Spruce Screws 4,2x75 for Thermo	x2	
S5	Screws 4,5x60 for Spruce Screws 4,2x55 for Thermo	x2	

B6a



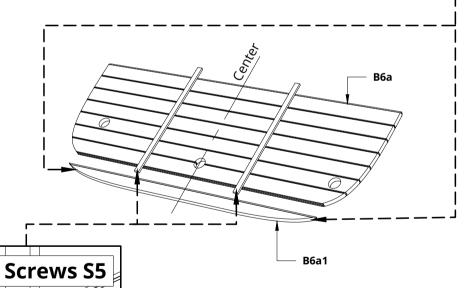
B6a1



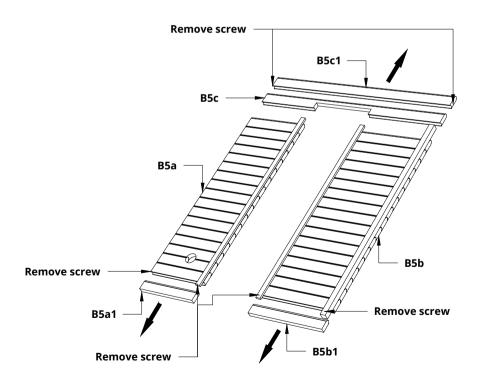
Preparing the middle wall consists of removing pieces of the wall from the wall sections.

B5a and B5b, remove the first board piece from the bottom and label these pieces accordingly.

From B5c, separate second board and label the piece accordingly.



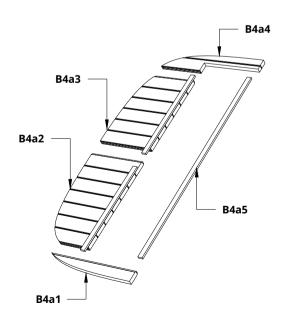
When assembling the lower part of the back wall, mark the centers of both parts and make sure that the centers are aligned.

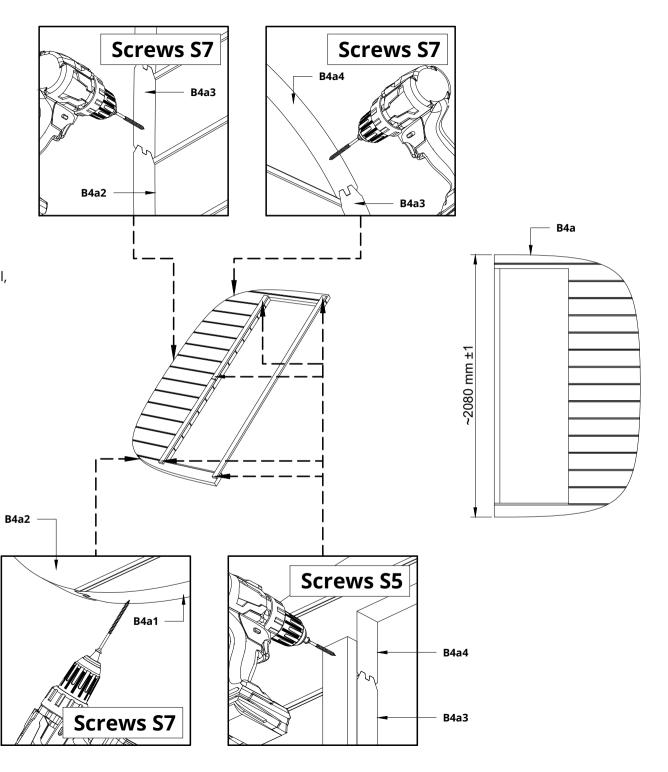


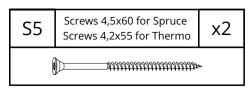
S7	Screws 4,5x80 for Spruce Screws 4,2x75 for Thermo	х3	
S5	Screws 4,5x60 for Spruce Screws 4,2x55 for Thermo	x5	
1			

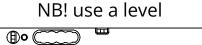
Preparation of the wooden part of the front wall.

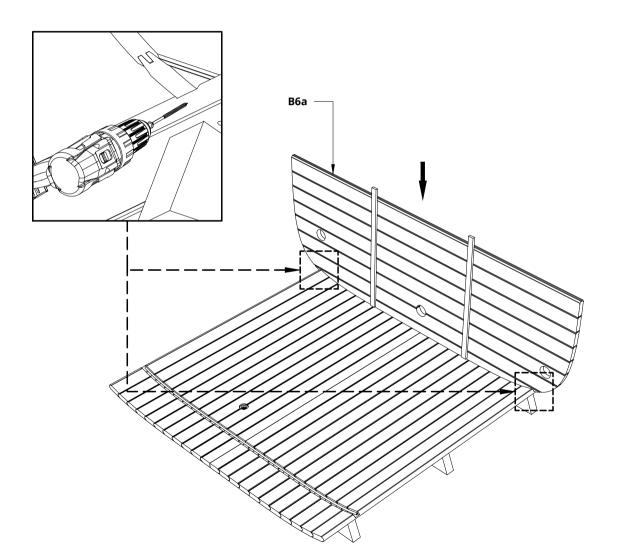
By assembling the wooden part of the front wall, make sure that the door opening is correct.

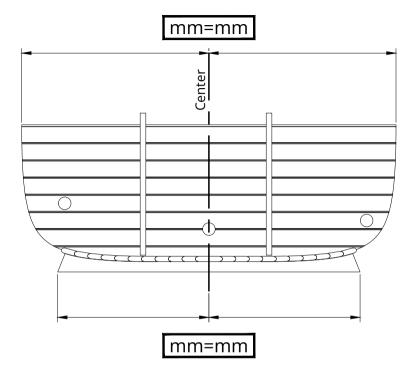






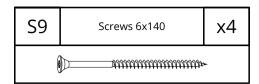






First install the lower part of the back wall. The lower part of the back wall must be in the center of the base.

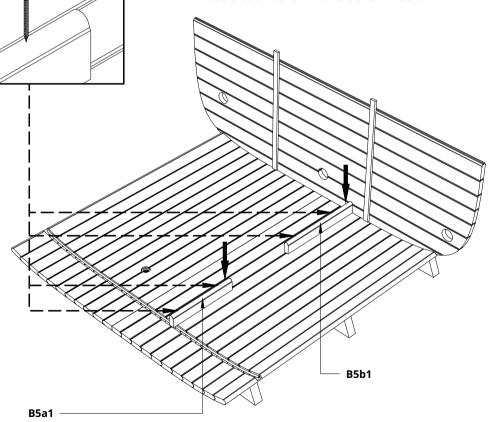
If the lower part of the back wall is in place, then it must be fixed with screws. The screw locations are shown in the picture.

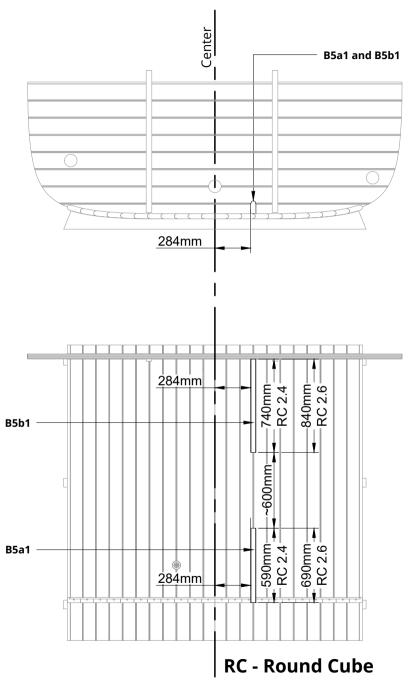


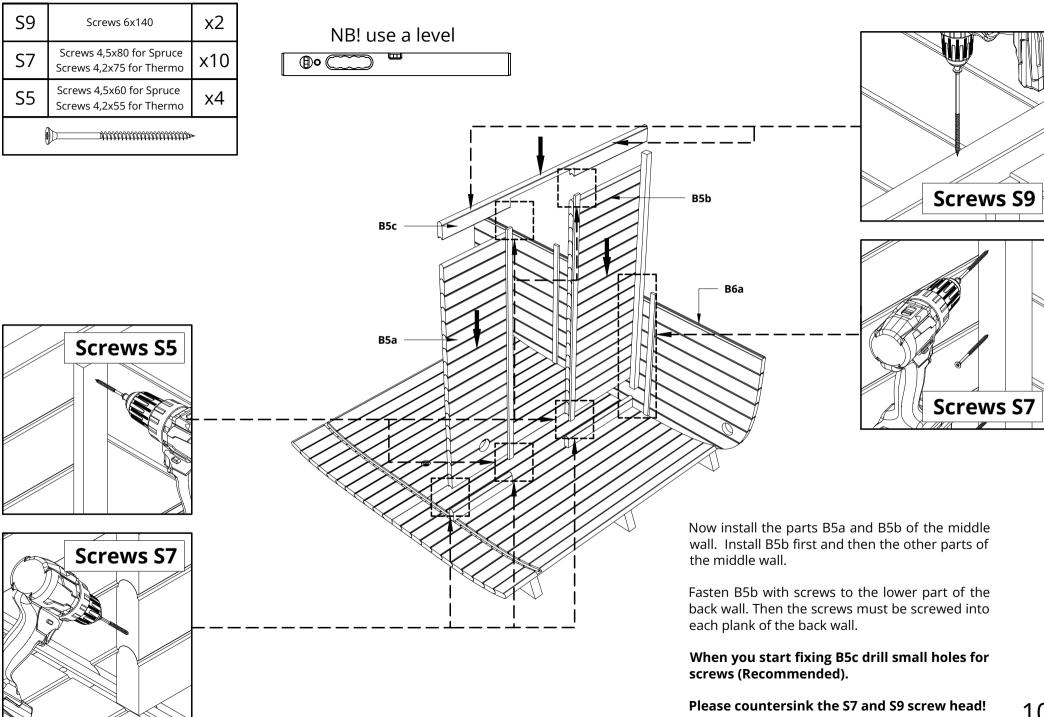
Install the B5a1 and B5b1 of the middle wall, which were removed earlier from B5a and B5b. They must be installed 284 mm away from the center as shown in the pictures.

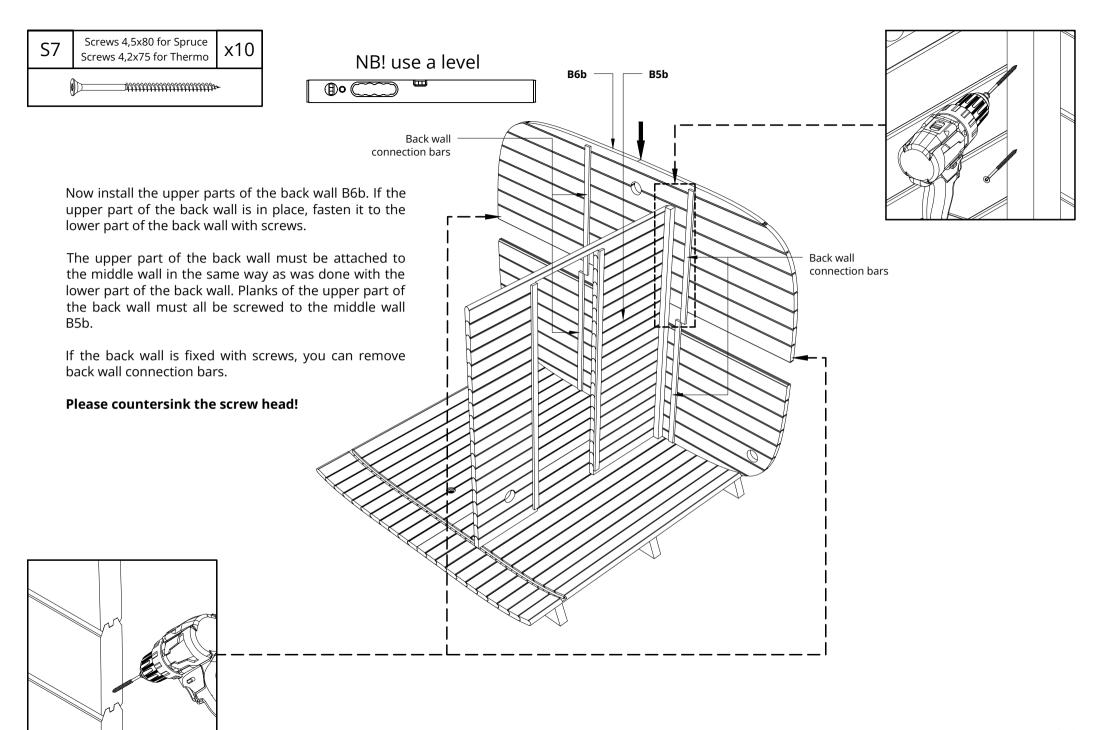
If they are correctly in place, fasten them both (B5a1 and B5b1) with two screws, shown in the picture.

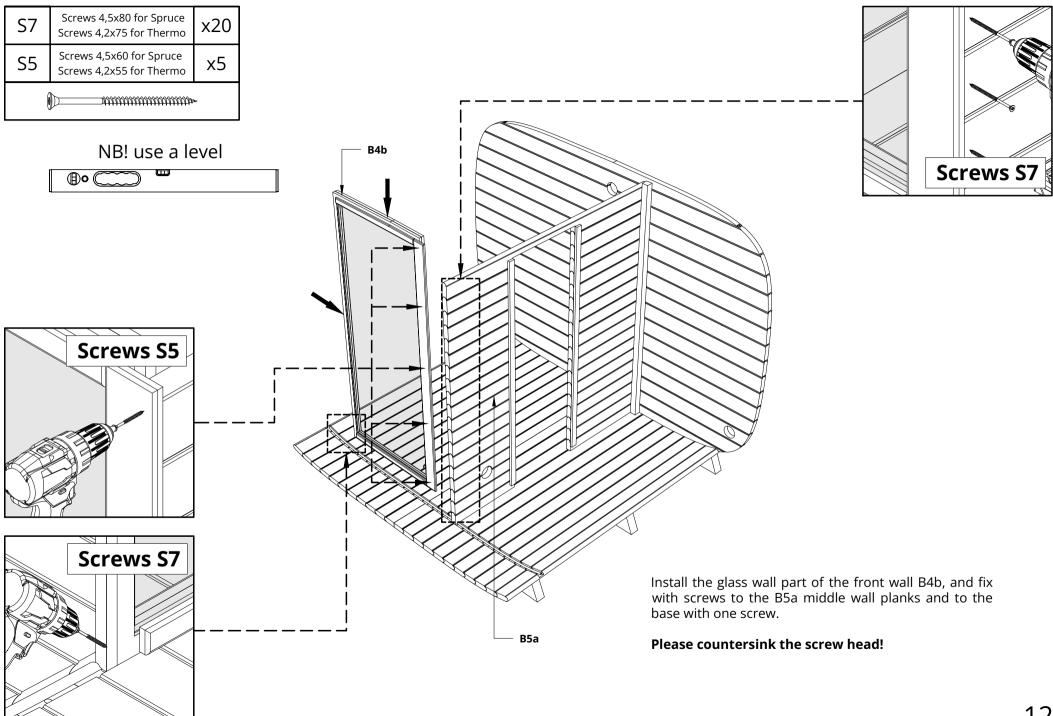
When you start fixing B5a1 and B5b1 drill small holes for screws (Recommended).

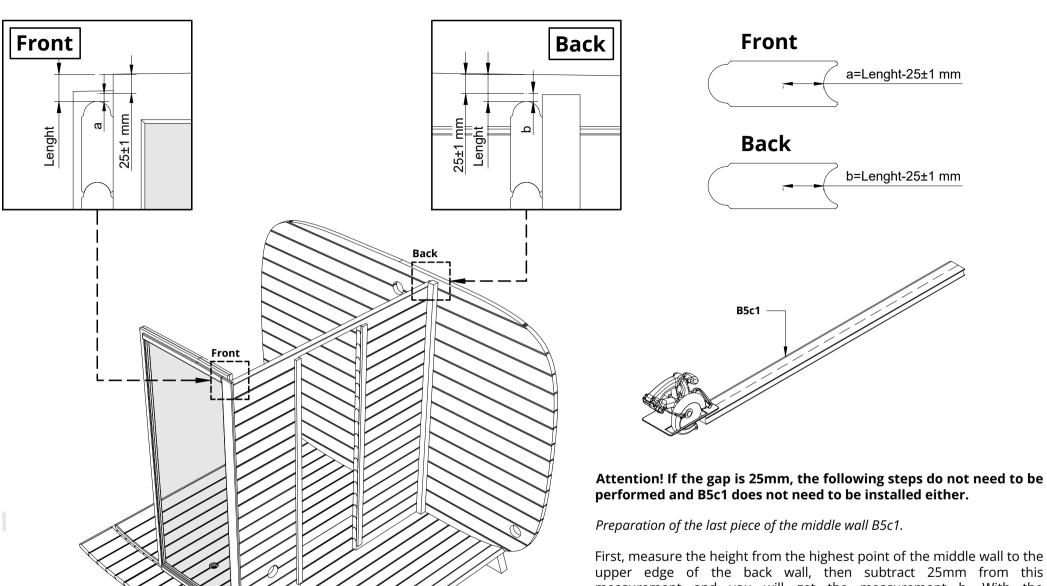








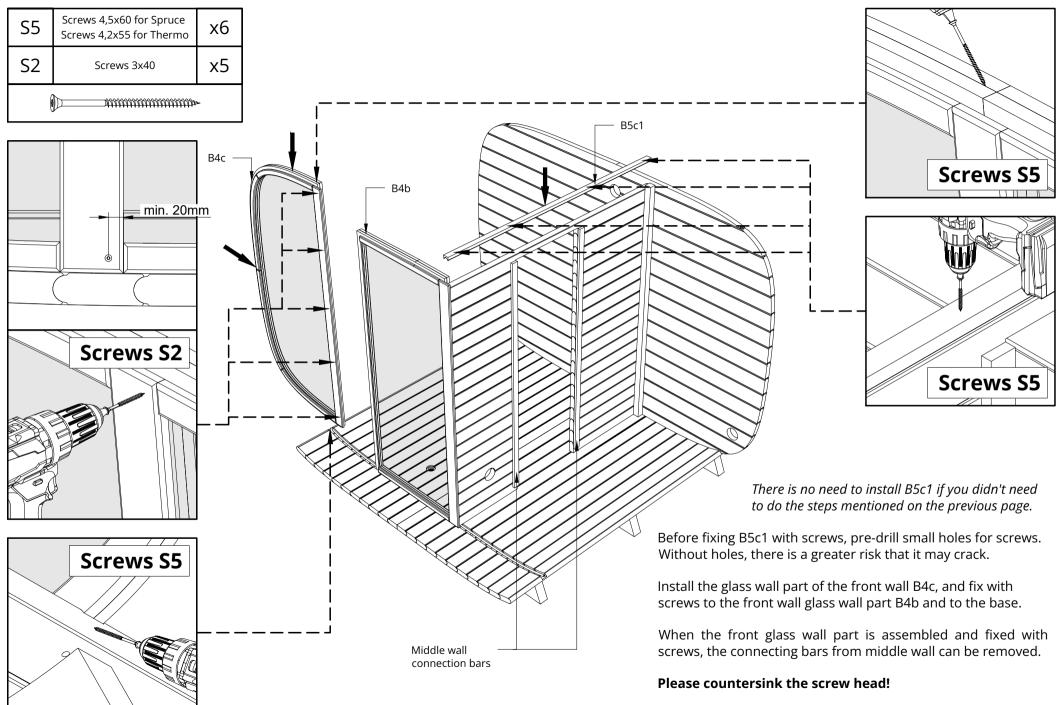


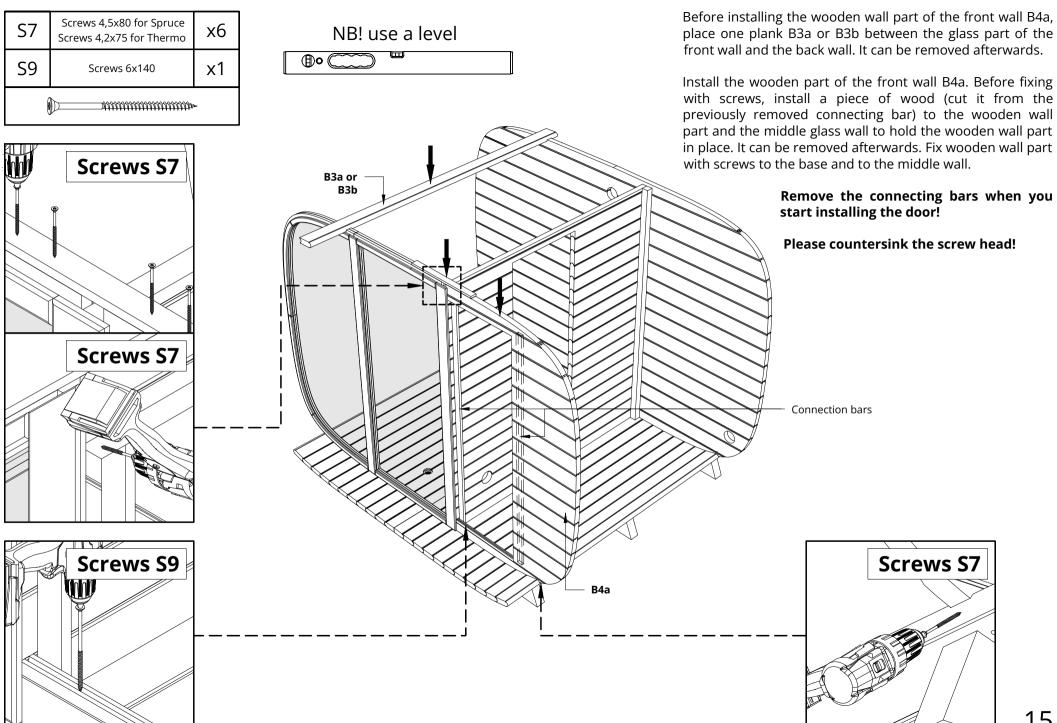


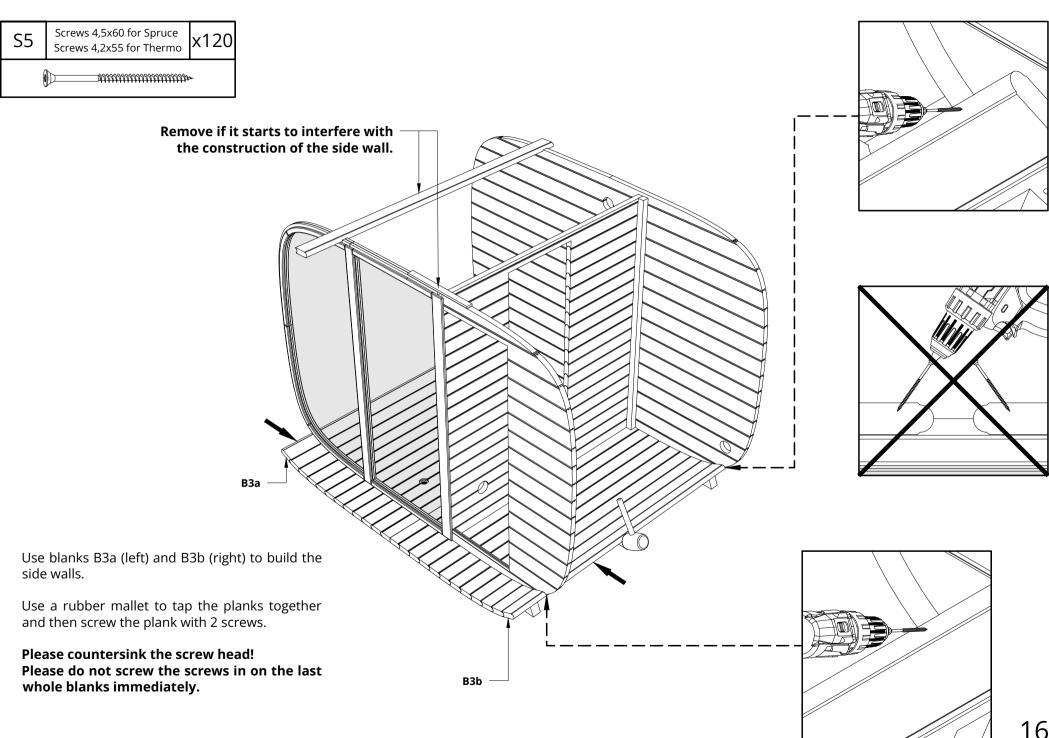
First, measure the height from the highest point of the middle wall to the upper edge of the back wall, then subtract 25mm from this measurement and you will get the measurement b. With the measurement in hand, mark the measurement on the board as shown.

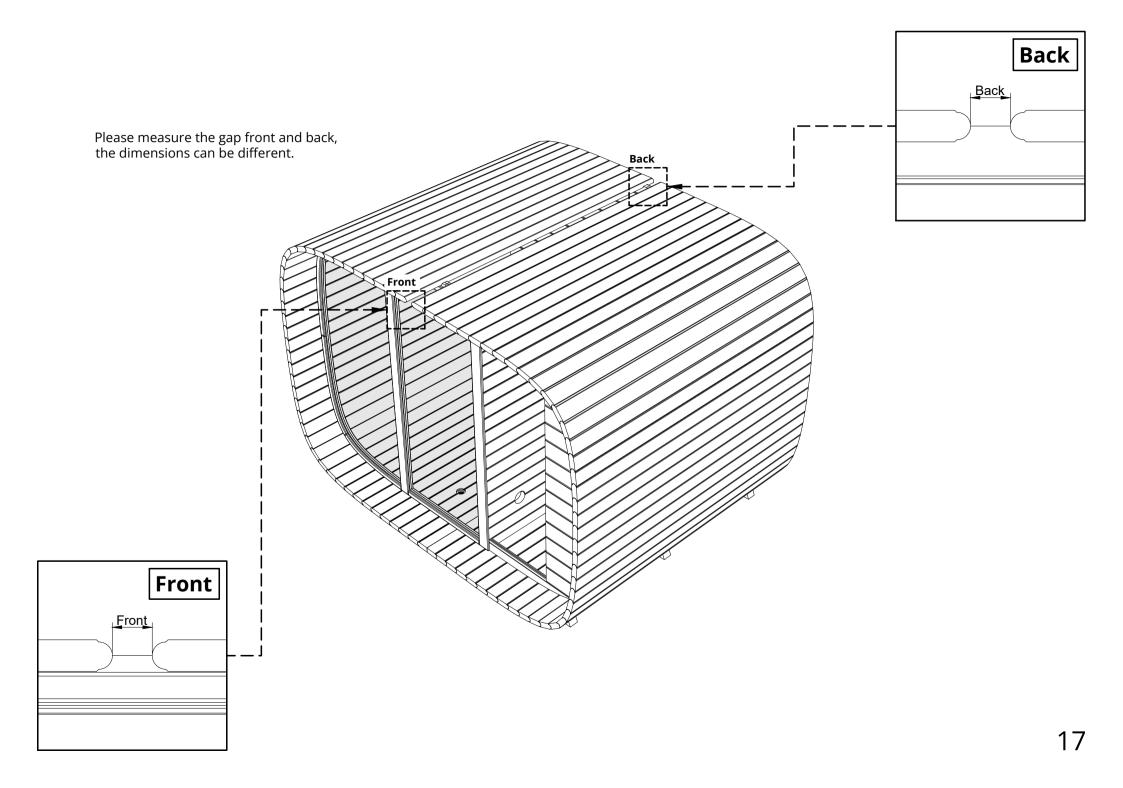
Repeat these steps on the front wall side as well.

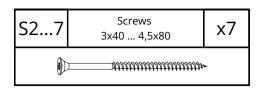
If both ends are marked, then they must be connected with a line, and then cut.

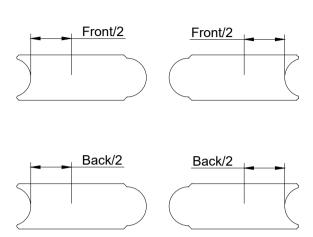






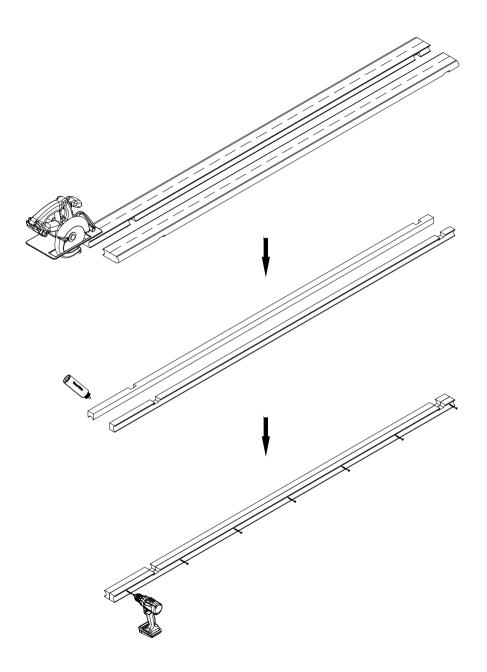


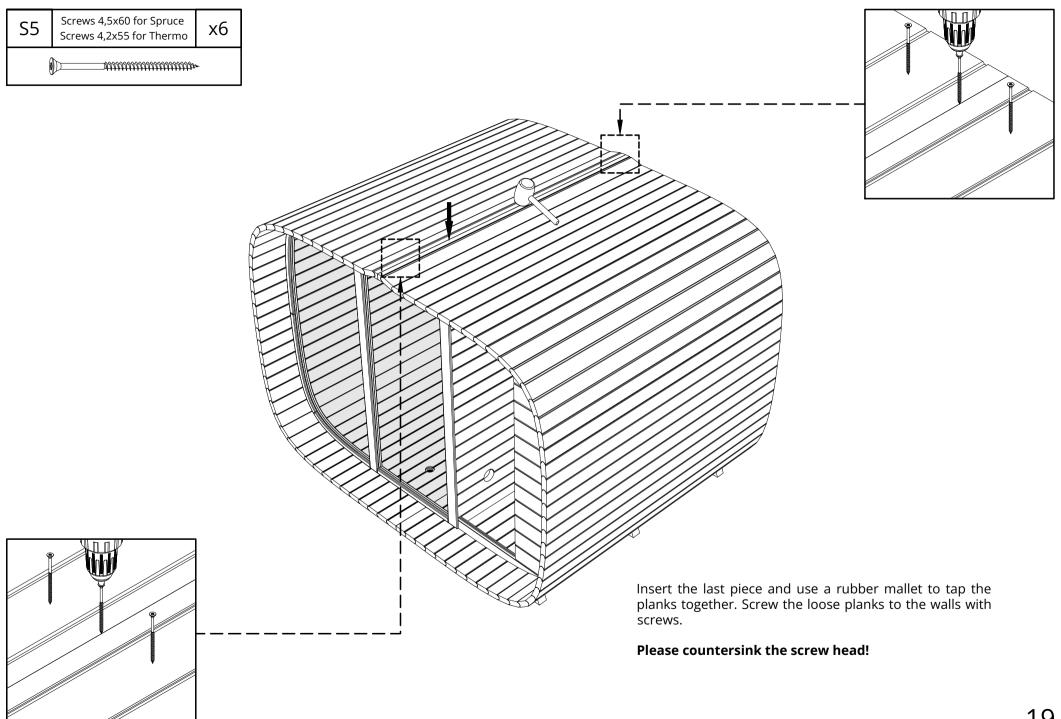


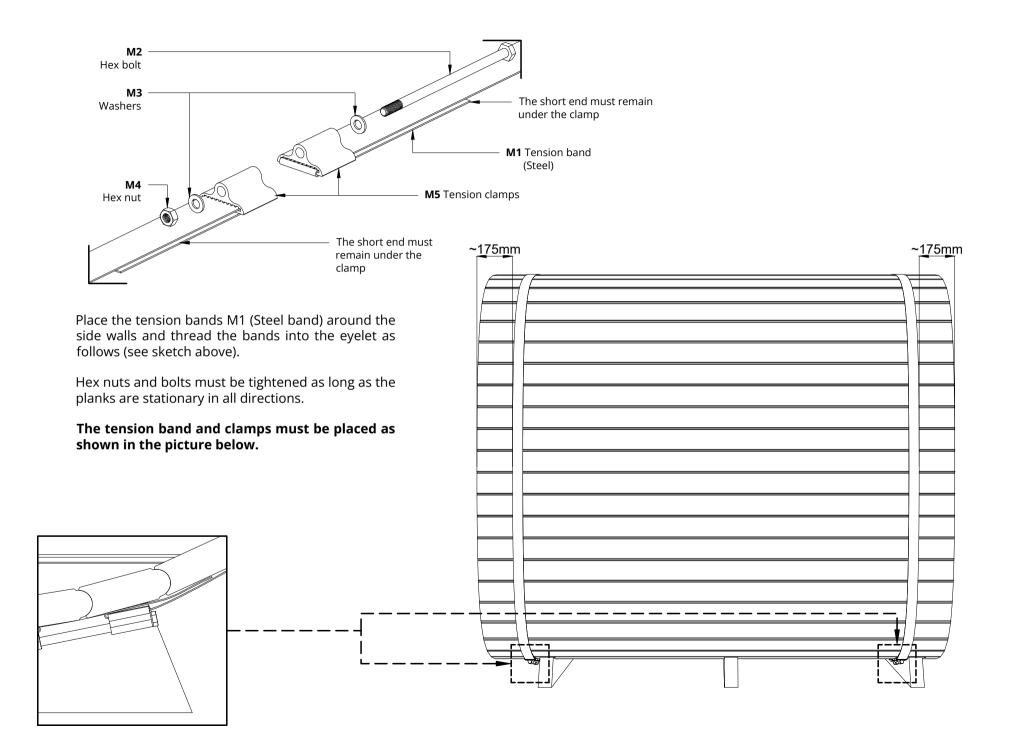


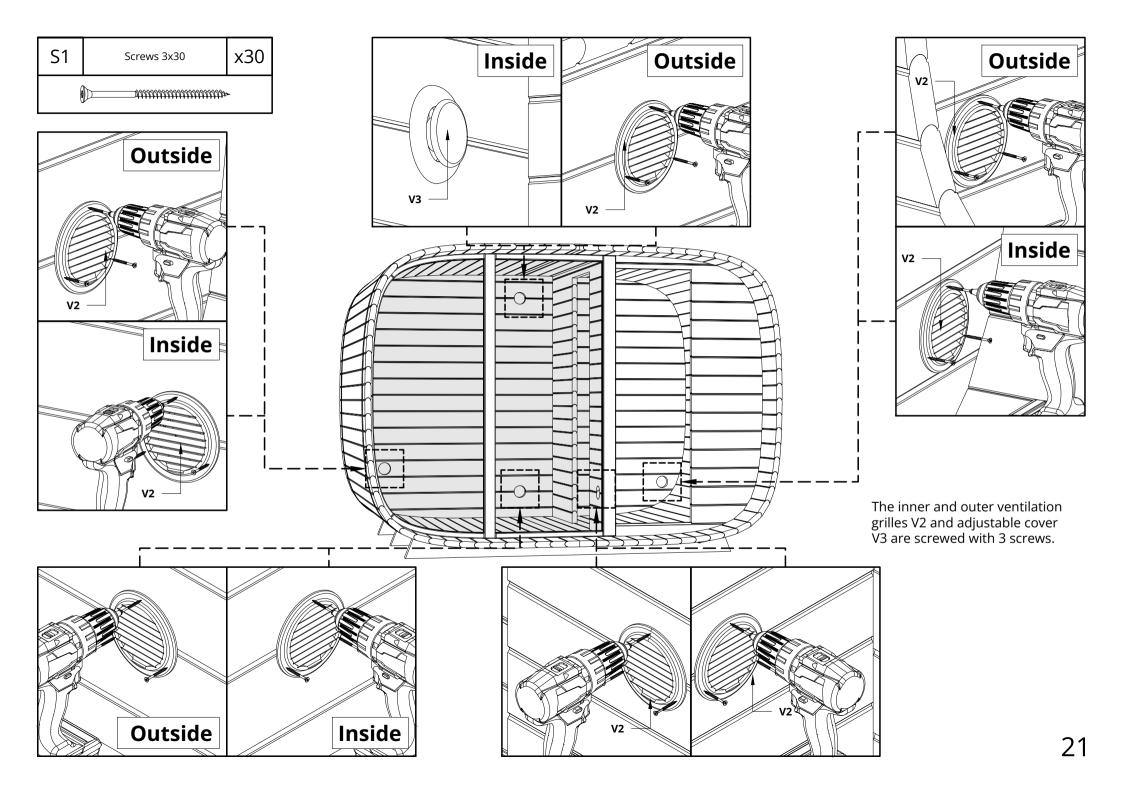
Divide the measurement by two and transfer the measurements to the last two planks. Connect the dimensions on the plank with a line and cut off these ends.

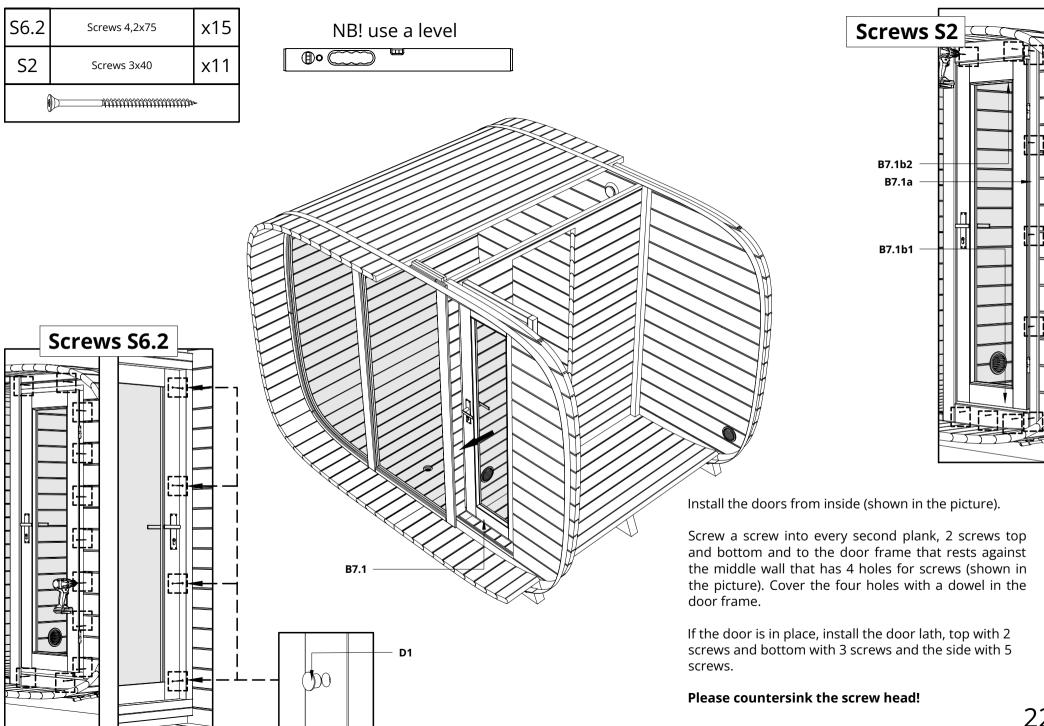
Glue the two freshly cut boards with wood glue and connect them with 7 pieces of $3x40 \dots 4.5x80$ screws (the length of the screws depends on the final width of the last two planks cut). Wipe off excess glue with a cloth and then use sandpaper to smooth out the gap.







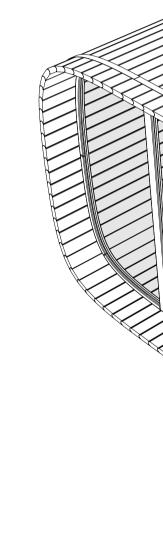


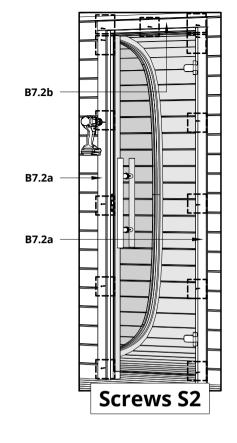


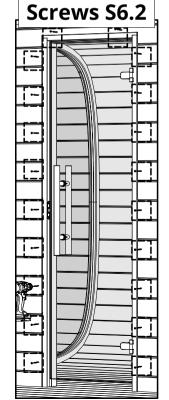
S6.2	Screws 4,2x75	x20	
S2	Screws 3x40	x13	
(I)			



B7.2





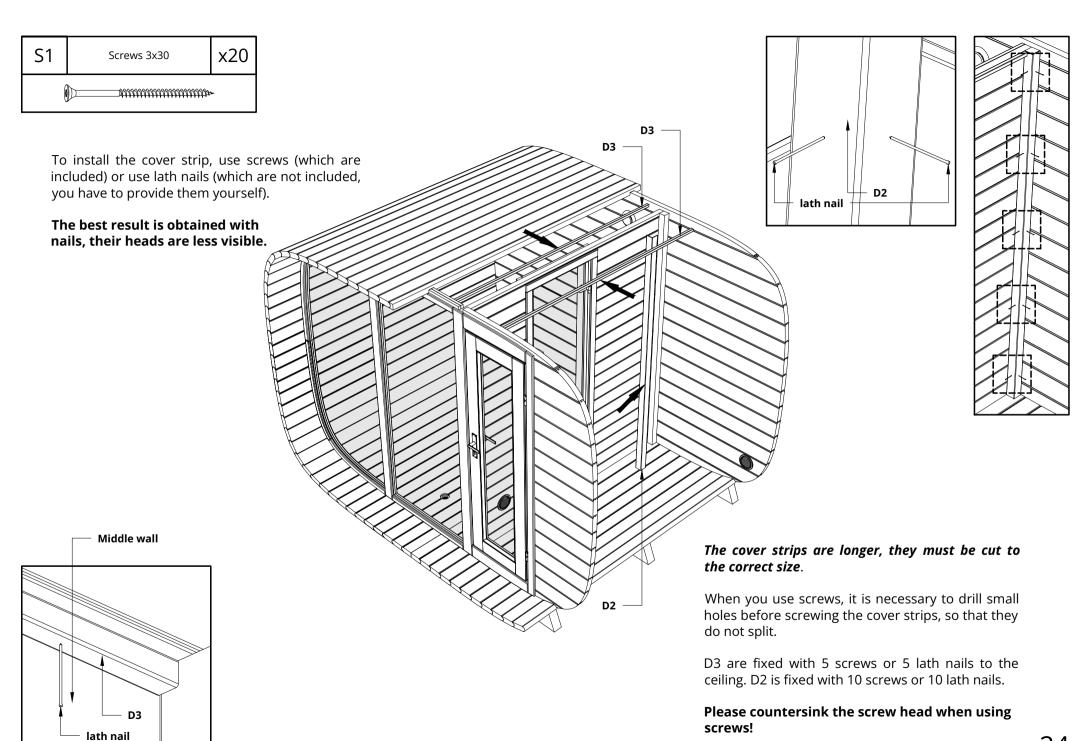


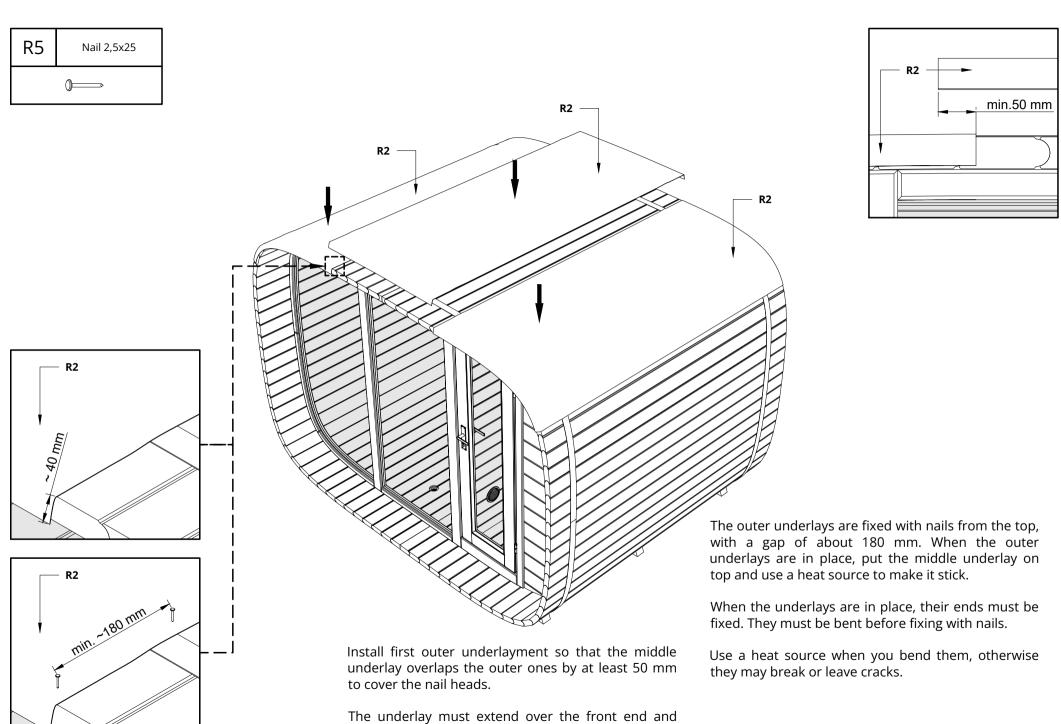
Install the doors from inside (shown in the picture).

Screw a screw into every second plank and 2 screws top .

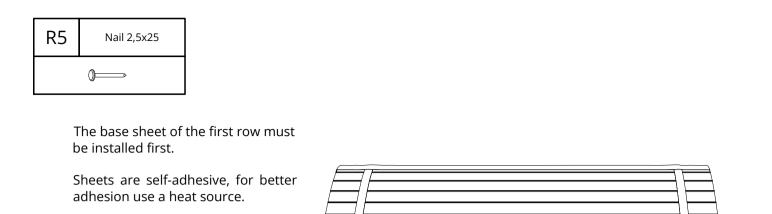
If the door is in place, install the door lath, top with 3 screws and the sides with 5 screws.

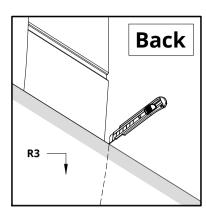
Please countersink the screw head! Recommended! Drill small holes for the lath screws.

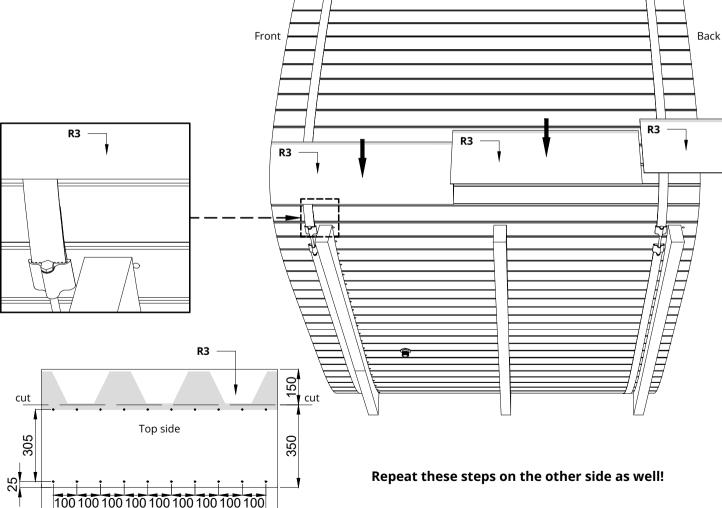




back end by 40 mm.







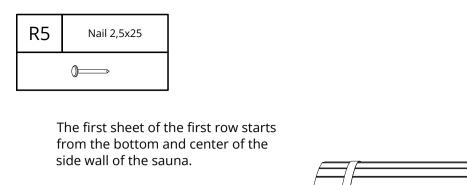
50

The first procedure is to cut the sheet 150 mm shorter.

Remove the protective films from the bottom of the sheet and put it in place by starting the row from the front and bottom of the sauna on the second plank as shown in the pictures.

If the sheet is in place, nails must be used to fix it properly. Nails must be placed every 100 mm, 10 pieces for the whole sheet below and above as shown in the picture.

When the row is finished and extends over the edge, it must be cut off and the leftovers can be used to complete the row on the other side.



R4

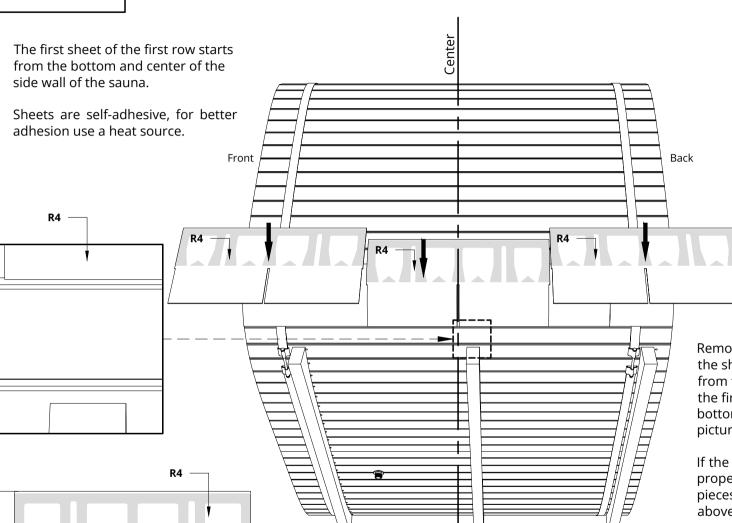
50

250

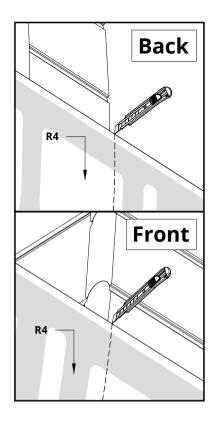
50

Top side

100 100 100 100 100 100 100 100 100





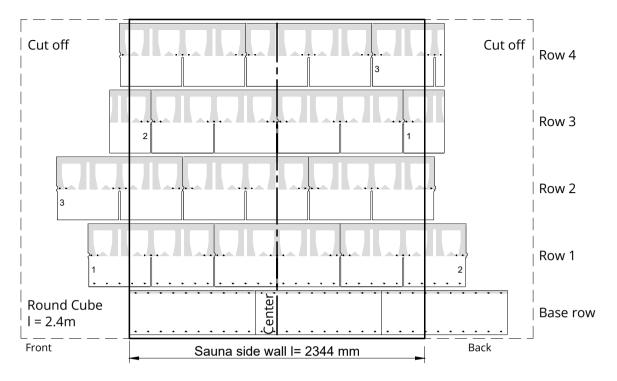


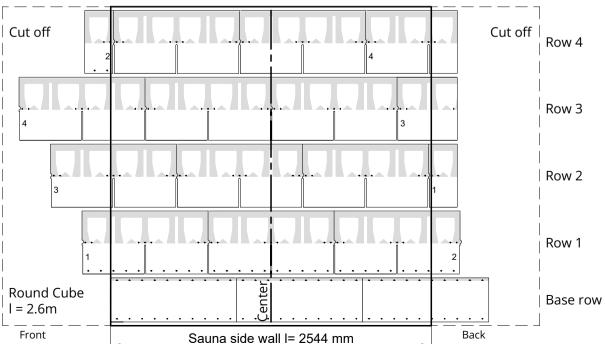
Remove the protective film from the bottom of the sheet and put it in place by starting the row from the bottom and center. The bottom edge of the first row sheet must be in line with the bottom edge of the base sheet shown in the pictures.

If the sheet is in place, nails must be used to fix it properly. Nails must be placed every 100 mm, 10 pieces for the whole sheet below and 7 pieces above as shown in the picture.

When the row is finished and extends over the edge, the excess must be cut off and the leftovers can be used in the following rows.

See page 28 for a recommendation on row arrangement.





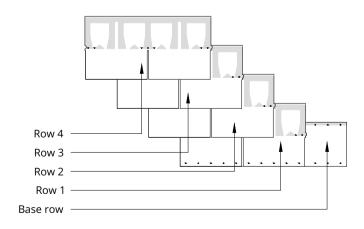
Bitumen roof sheet row arrangement for Round Cube 2.4 and 2.6

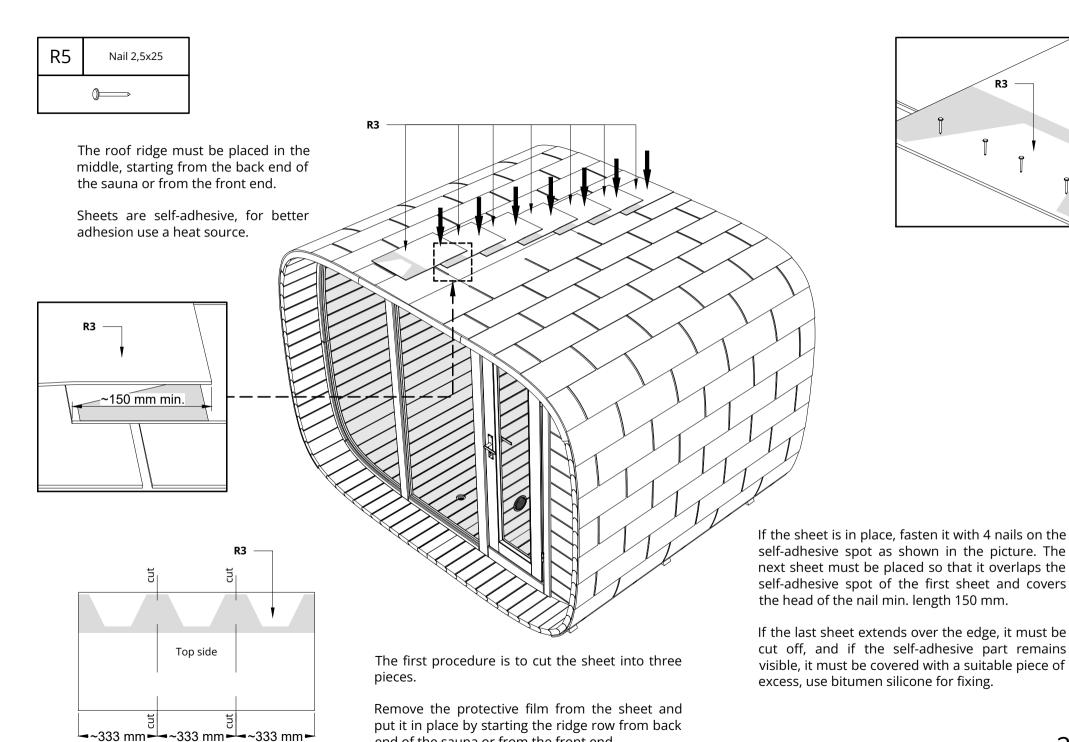
The base row is installed first, then the first row, etc. up in the middle of the sauna. The sheets that remain over the edge of the sauna wall are cut off and, if possible, used for other rows.

The base row starts at the front end of the sauna, row 1 always starts in the middle, the other rows are offset from the middle.

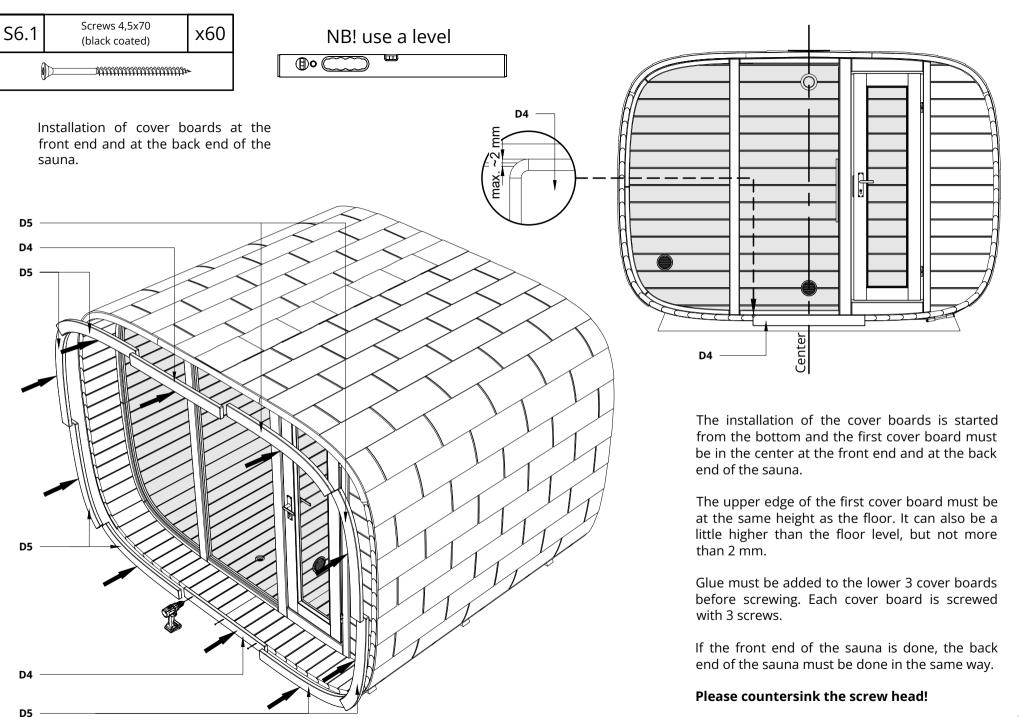
For row 1, use nails to fix the lower end, and for row 2, use the included bitumen silicone. Subsequent rows from the second row do not need fix from lower end.

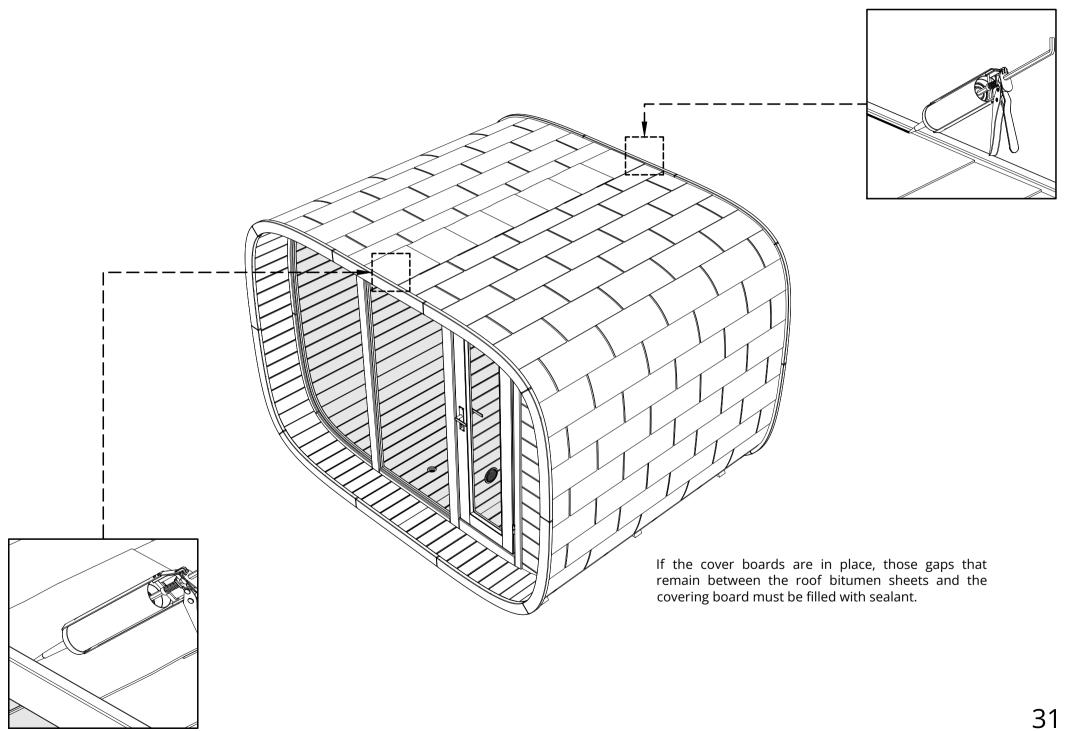
The layout pattern repeats every 4 rows.

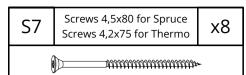




end of the sauna or from the front end.

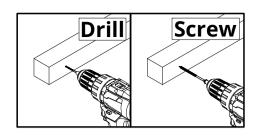


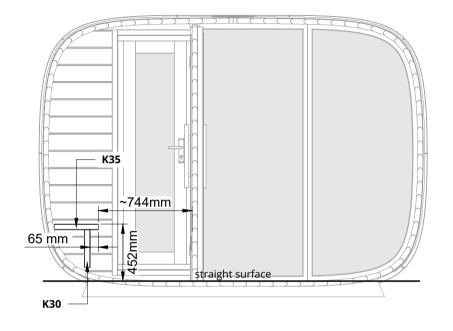


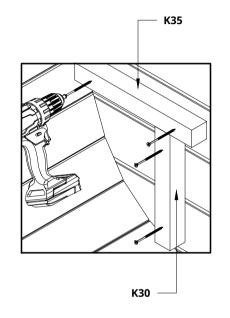


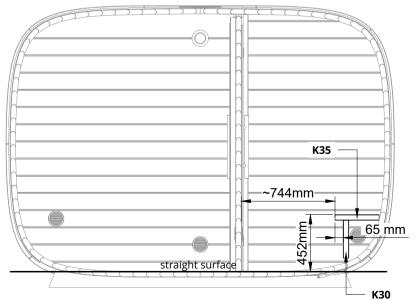


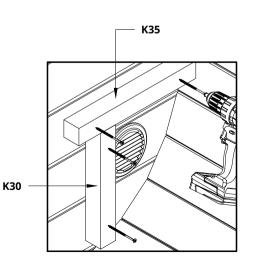
Notice!Drill 4mm hole in the K.. square woods before screwing.











Height measurements are measured from a straight surface.

Please countersink the screw head!

First, measure the height of the K35 wall mount of the bench. The upper edge height of K35 is shown in the picture.

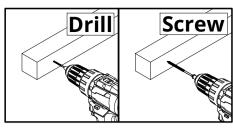
Next, install the bench skirt wall mount K30. Install K30 exactly under K35 making sure it is perpendicular. The depth of the outer edge of K30 is measured from K35 is shown in the picture.

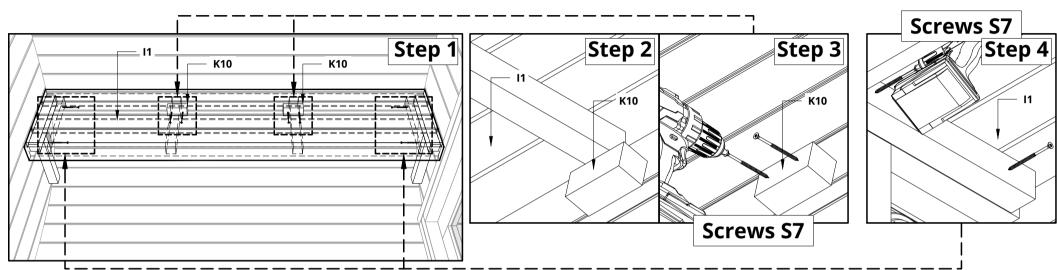
Before installing square wood K30 and K35, drill holes for screws. Add glue and then screw it to the wall and wipe off the excess glue.

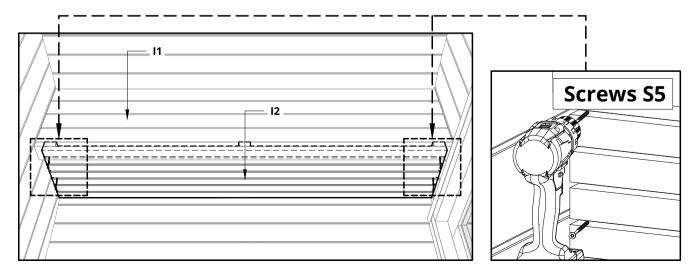
S5	Screws 4,5x60 for Spruce Screws 4,2x55 for Thermo	x4
S7	Screws 4,5x80 for Spruce Screws 4,2x75 for Thermo	x8
• • • • • • • • • • • • • • • • • • •		



Notice!Drill 4mm hole in the K10 square wood before screwing.



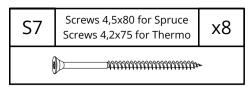


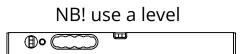


- Step 1: Place the I1 bench, but do not screw it to the wall mounts K35.
- Step 2: Take the square wood K10, place it under the bench as shown in the picture, mark its location.
- Step 3: If marked, move the bench away to install K10, add a little glue, screw it to the wall where it was marked.

Put the bench I1 back and fasten it to the wall mount K35 with screws.

Now install the bench skirt, and fasten it to the previously installed wall mounts K30.





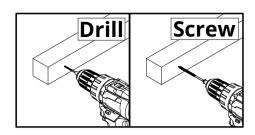
-1696mm

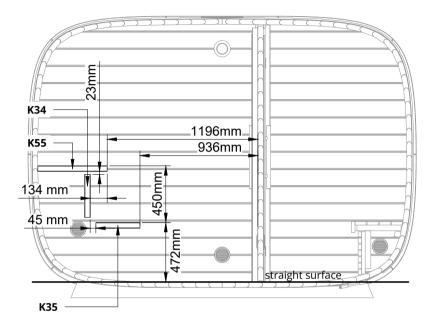
RC 2.6

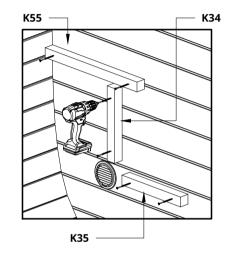
1495mm

RC 2.4

Notice!Drill 4mm hole in the K.. square woods before screwing.







K30

Height measurements are measured from a straight surface.

Please countersink the screw head!

First measure and install wall mount K35. Measure the height and distance from the middle wall. The upper edge height and distance from the middle wall of K35 is shown in the picture.

Next measure and install K55. Measure the upper edge of the wall mount K55 from the wall mount K35 and the distance from the middle wall.

Next measure and install bench skirt wall mount K34. Measure the upper edge of the wall mount K34 and the outer edge depth distance from the wall mount K55. The K34 wall mount should be perpendicular to the K55 wall mount.

Now measure and install K30. Measure the height and distance from the back wall.

Before installing square wood K30, K34, K35 and K55, drill holes for screws. Add glue and then screw it to the wall and wipe off the excess glue.

K30 E Straight surface

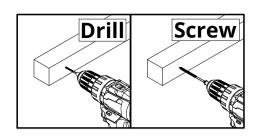


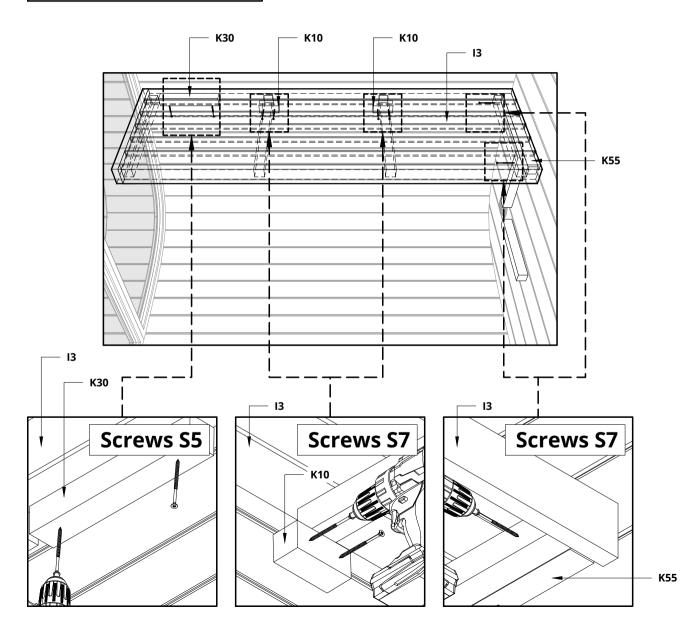
95mm_

S5	Screws 4,5x60 for Spruce Screws 4,2x55 for Thermo	x2
S7	Screws 4,5x80 for Spruce Screws 4,2x75 for Thermo	х6

NB! use a level	

Notice!Drill 4mm hole in the K10 square wood before screwing.



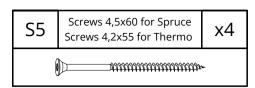


Install and fix the I3 upper bench to the wall mounts K55 with two S7 screws and K30 with two S5 screws.

Install some aids to keep the bench level.

Once the upper bench is attached, K10 must be installed next. K10 must be installed at the lower edge of the square wood attached under the bench and fixed to the side wall with two S7 screws. Locations are shown in the pictures.

Before installing square wood K10, drill holes for screws. Add glue and then screw it to the wall and wipe off the excess glue.



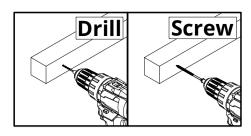
28mm

NB! use a level



Notice!

Drill 4mm hole in the K.. square woods before screwing.



The measurement must be started from the lower edge of the square wood attached under the bench for square wood legs.

The square wood and cover board are longer, they must be cut to the correct size.

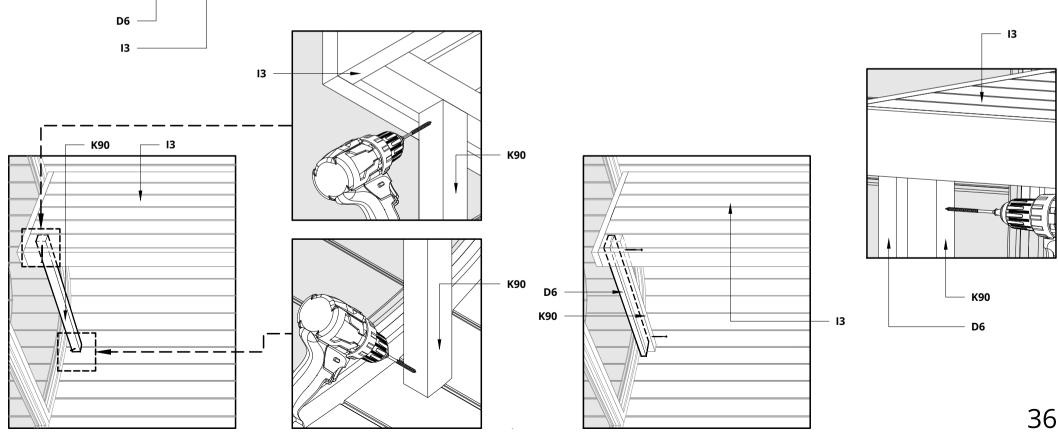
Please countersink the screw head!

Before installation, mark the distance of the square wood K90 from the outer edge of the bench. Measure from bench I3 down to the floor. Cut the K90 to size. If it is cut correctly, make sure that square wood K90 stays perpendicular to the bench when attaching it.

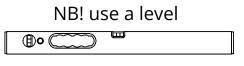
Before installing the cover board D6, mark the distance from the outer edge of the bench.

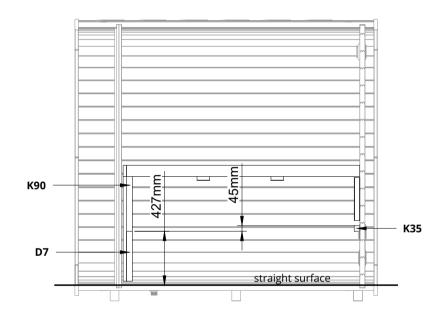
Measure from the marked point down to the floor. Cut the D6 cover board to size. If it is cut to size, fasten with two S5 screws.

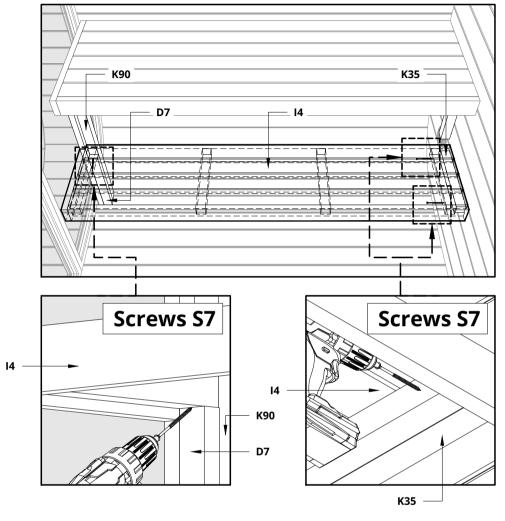
Make sure that cover board D6 stays perpendicular to the bench and in parallel with K90 when attaching it to K90.

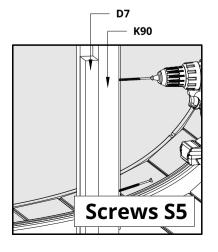


S5	Screws 4,5x60 for Spruce Screws 4,2x55 for Thermo	x2
S7	Screws 4,5x80 for Spruce Screws 4,2x75 for Thermo	х3
1		









The cover board is longer, it must be cut to the correct size.

Height measurements are measured from a straight surface.

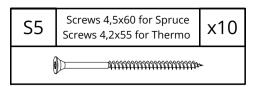
First install cover board piece D7. Mark the upper edge of D7 cover board piece.

Measure from the marked point to the floor to get the measurement. Cut the D7 cover board piece to size.

Attach the D7 cover board piece to K90 square wood with two S5 screws.

Now install and fix the I4 bench to the wall mounts K35 with two S7 screws and to K90 with one S7 screw.

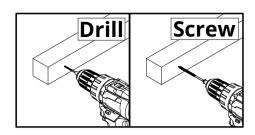
Install an aid to keep the bench level.

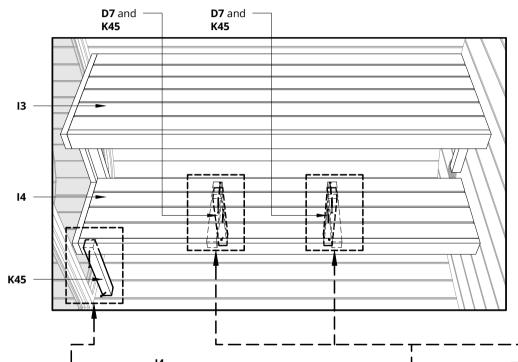




Notice!

Drill 4mm hole in the K.. square woods before screwing.





The measurement must be started from the lower edge of the square wood attached under the bench.

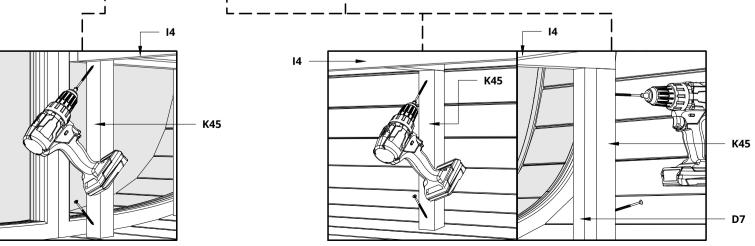
The square wood and cover board are longer, they must be cut to the correct size.

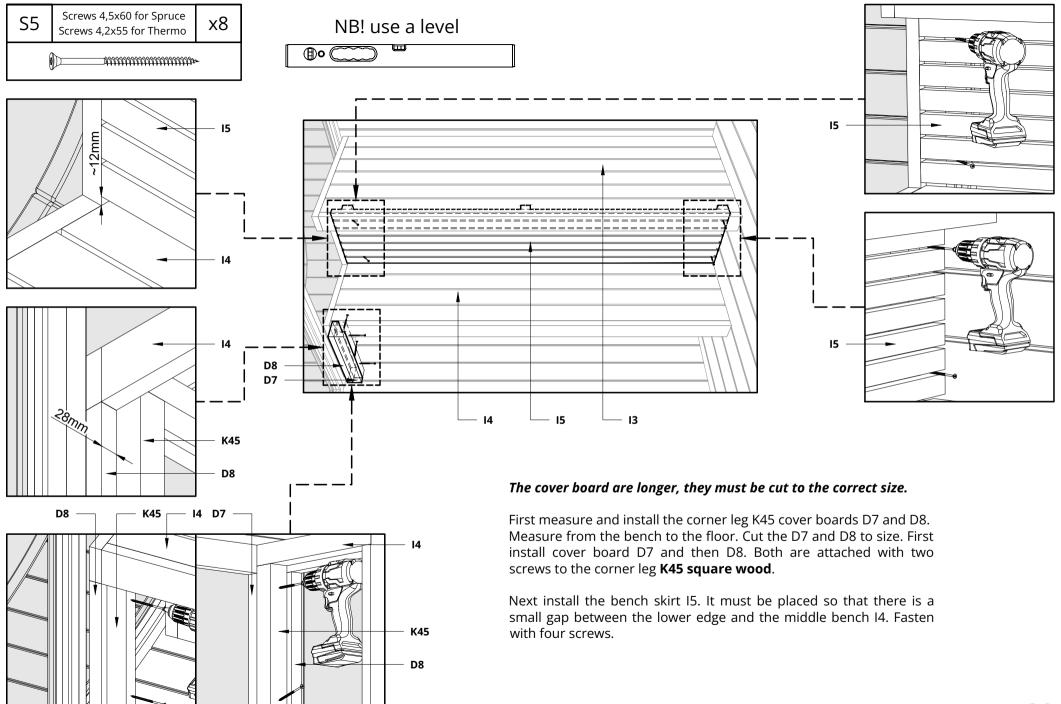
Please countersink the screw heads that are hidden behind the other part!

First measure and install the corner leg K45 of the middle bench I4. Measure from the bench to the floor. Cut the K45 to size. If it is cut correctly, make sure that square wood K45 stays perpendicular to the bench when attaching it.

Next, install the two middle legs K45 of the middle bench I4. Measure from the bench to the floor. Cut the K45 to size. If it is cut correctly, make sure that square wood K45 stays perpendicular to the bench when attaching it.

Now install cover boards D7 on the middle legs K45. Measure from the bench to the floor. Cut the D7 to size and install to the K45 legs with two screws each as shown in the picture.





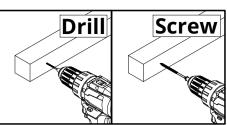
S7 Screws 4,5x80 for Spruce Screws 4,2x75 for Thermo	S5	Screws 4,5x60 for Spruce Screws 4,2x55 for Thermo	х6
	S7		х6

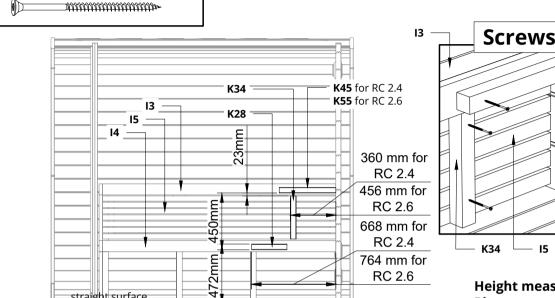
straight surface



Notice!

Drill 4mm hole in the K.. square woods before screwing.





Screws S5 Screws S5 13 K28 **K45** for RC 2.4 **K55** for RC 2.6

> Height measurements are measured from a straight surface. Please countersink the screw head!

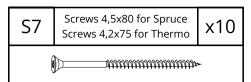
First measure and install wall mount K28. Measure the height and distance from the back wall. The upper edge height and distance from the back wall of K28 is shown in the picture.

Round Cube K34 **K45** for RC 2.4 **K45** for RC 2.4 **K55** for RC 2.6 **K55** for RC 2.6 R K28 **Screws S7** 360 mm for RC 2.4 456 mm for RC 2.6 K34 668 mm for RC 2.4 472mm 764 mm for RC 2.6 K28 straight surface

Next measure and install K45 for RC 2.4 or K55 for RC 2.6. Measure the upper edge of the wall mount from the wall mount K28 and the distance from the back wall.

Next measure and install bench skirt wall mount K34. Measure the upper edge from the wall mount K45 for RC 2.4 or K55 for RC 2.6 of the wall mount K34 and the outer edge distance from back wall. The K34 wall mount should be perpendicular to the K45 for RC 2.4 or K55 for RC 2.6 wall mount.

Before installing square wood K28, K34, and K45 for RC2.4 or K55 for RC2.6, drill holes for screws. Add glue and then screw it to the wall and wipe off the excess glue.



K45 for RC 2.4 **K55** for RC 2.6

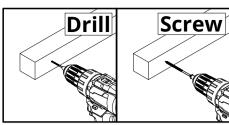
16

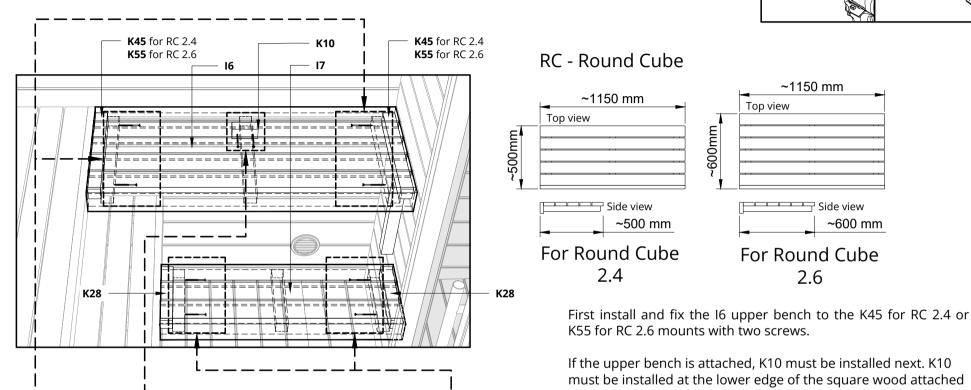
K10

16 -

Notice!

Drill 4mm hole in the K10 square wood before screwing.





I7 —

must be installed at the lower edge of the square wood attached under the bench and fixed to the back wall with two screws.

Locations are shown in the pictures.

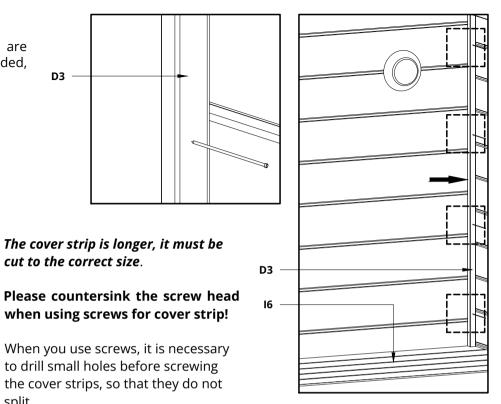
Now install and fix the I7 bench to the wall mounts K28 with two screws.

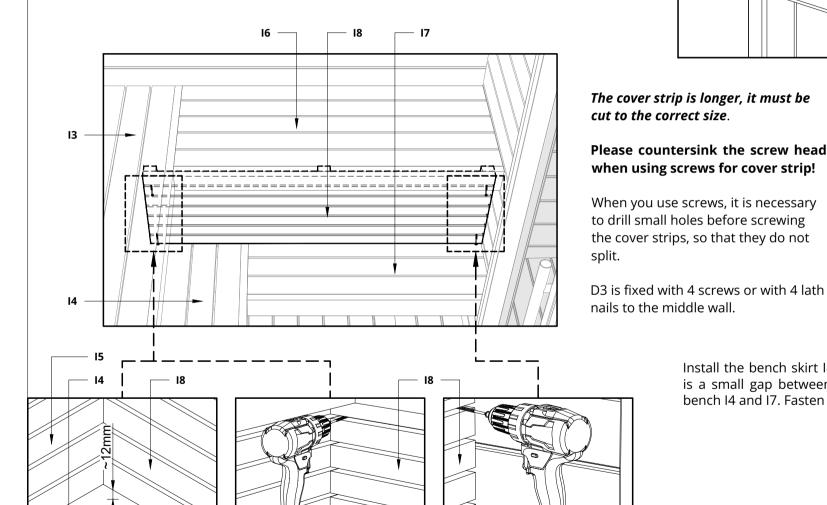
Before installing square wood K10, drill holes for screws. Add glue and then screw it to the wall and wipe off the excess glue.

S1	Screws 3x30	x4
S5	Screws 4,5x60 for Spruce Screws 4,2x55 for Thermo	x2

To install the cover strip, use screws (which are included) or use lath nails (which are not included, you have to provide them yourself).

The best result is obtained with nails, their heads are less visible.



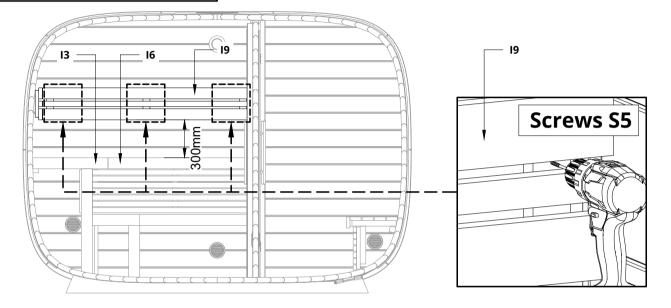


Install the bench skirt I8. It must be placed so that there is a small gap between the lower edge and the middle

bench I4 and I7. Fasten with four screws.

S2	Screws 3x40	х3
S5	Screws 4,5x60 for Spruce Screws 4,2x55 for Thermo	х6

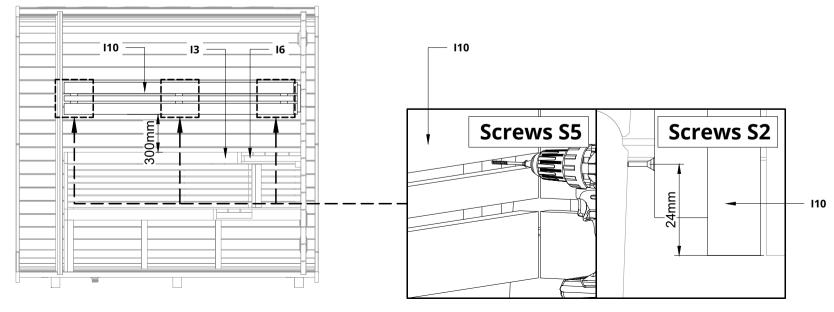


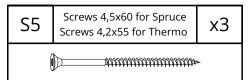


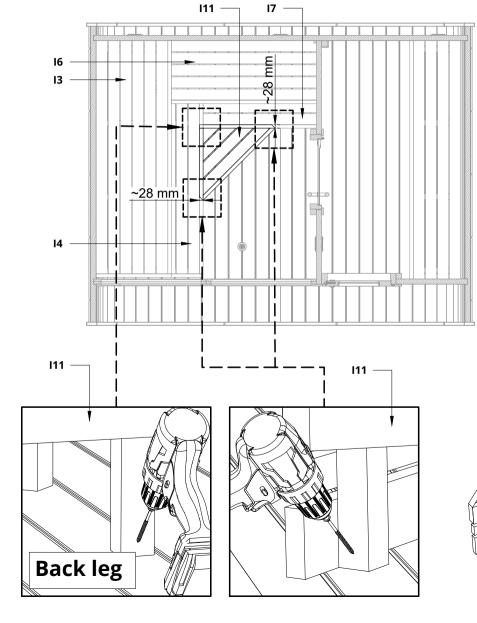
The height of the lower edge of the backrest is shown in the picture.

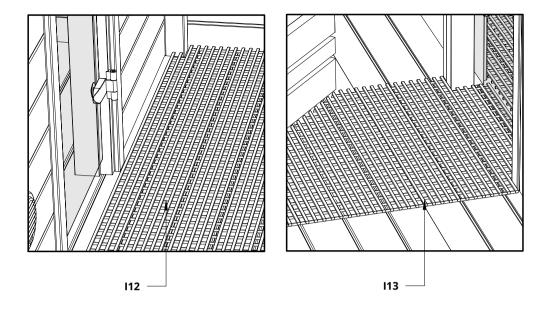
First install the bench backrest 19 and fasten with three screws S5. The height of the lower edge of the backrest is shown in the picture.

Next install the bench backrest I10. It needs to be set from the bottom edge as the wall is not flat. For leveling, use S2 screws, putting them behind the block with which the backrests are against the wall. At the beginning, screw the screws in, leaving 20 mm out, then, if necessary, turn them inward or outward. Or use spacer blocks.









Install the ladder so that its rear edges are 28 mm below the edges of the middle benches.

Attach it to the floor with three screws, the attachment points are shown in the picture.

If the ladder is in place, place the floor mats.

I11 -